

Standard Production Selection Manual

标准产品选型手册

上海兴源东安电气有限公司(总部)

Shanghai xingyuan Dongan Electric Co.,Lt

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安徽工厂:安徽省宣城市泾县电机泵阀产业智能制造基地

Intelligent Manufacturing Base for Electric Motor Pump and Valve Industry in Jing County, Xuancheng, Anhui

INTRODUCTION

公司简介

东安电气作为中国工业机箱机柜民族品牌的龙头企业，诞生于九十年代后期，公司成立之初就确立“做中国性价比最高的机箱机柜制造商”的目标。近三十年来，东安人秉承追求卓越品质、控制成本、客户价值第一的企业理念，持续耕耘，在市场上赢得了广大客户的高度认可，东安客户大部分都是国内外一流企业，价值主张趋同，多年来东安电气与客户共同成长，产品覆盖石油化工、冶金、电力自动化、汽车制造、新能源、机械制造、轨道交通、港口设备、船舶等众多领域，行业内有口皆碑，品牌美誉度逐年上升，成为中国国内工业机箱机柜最有竞争力的厂商之一。

近年来，东安研究市场，探讨客户需求，致力解决客户痛点、难点，提出标准化大规模柔性定制概念，通过数字化软件技术甚至把客户的交付延申到电气全套交付，并建设了具有国际领先水平的机箱机柜“超级工厂”，把产品制造水平提升到与全球领先品牌相媲美的高度，定制交付速度提升二倍，生产效率比传统定制提高三倍，而成本有效降低。新的运营方式面世后，解决了广大客户电控柜集成制造低效、品质不稳、成本持续增加等困扰问题，开创了工业电柜、集成制造的新篇章！

目前，东安电气旗下有二个独资工厂，一家控股工厂，总占地逾300亩，建筑面积15万平方米，拥有钢板开平分条加工中心，25条各种型材辊轧线，30余台套数控冲、折弯设备，近20台激光加工设备，5条全自动喷涂线，1条电泳线，以及其他各类钣金加工设备一批，成为中国最大的工业机箱机柜加工工厂。

东安电气近千名员工充满激情和信心为工业自动化行业的中外客户，提供最优质和最合理价格的机箱机柜及电气集成制造，助力他们提升价值，从而成为最有力的行业竞争者！

东安电气的使命：成就客户，成就自己！

Dong'an Electric, as a leading national brand of industrial cabinets in China, was born in the late 1990s. At the beginning of its establishment, the company established the goal of "becoming the most cost-effective chassis and cabinet manufacturer in China". In the past thirty years, Dong'an people have adhered to the corporate philosophy of pursuing excellent quality, cost control, and customer value first, continuously cultivated and won high recognition from customers in the market. Most of Dong'an customers are first-class domestic and foreign enterprises with similar value propositions. Over the years, Dong'an Electric has grown together with customers, with products covering many fields such as petrochemicals, metallurgy, power automation, automobile manufacturing, new energy, machinery manufacturing, rail transportation, port equipment, ships, etc,It is widely acclaimed in the industry and its brand reputation has been increasing year by year, becoming one of the most competitive manufacturers of industrial chassis and cabinets in China.

In recent years, Dong'an has been researching the market, exploring customer needs, and striving to solve customer pain points and difficulties. It has proposed the concept of standardized large-scale flexible customization, and even extended customer delivery to electrical complete sets through digital software technology. It has also built an internationally leading "super factory" for chassis and cabinets, raising its product manufacturing level to a height comparable to global leading brands. Customized delivery speed has been doubled, production efficiency has been tripled compared to traditional customization, and costs have been effectively reduced. After the introduction of the new operation mode, it solved the problems of low efficiency, unstable quality, and continuous cost increase in the integrated manufacturing of electrical control cabinets for a large number of customers, and opened a new chapter in industrial electrical cabinets and integrated manufacturing!

At present, Dong'an Electric has two wholly-owned factories and one holding factory, covering a total area of over 300 acres and a building area of 150000 square meters. It has a steel plate cutting and slitting processing center, 25 various profile rolling lines, more than 30 sets of CNC punching and bending equipment, nearly 20 laser processing equipment, 5 fully automatic spraying lines, 1 electrophoresis line, and a batch of other sheet metal processing equipment, making it the largest industrial chassis and cabinet processing factory in China.

Nearly a thousand employees of Dong'an Electric are passionate and confident in providing the highest quality and most reasonable prices of chassis, cabinets, and electrical integration manufacturing for domestic and foreign customers in the industrial automation industry, helping them enhance their value and become the strongest industry competitors!

The mission of Dong'an Electric is to achieve customer satisfaction and self-improvement!



CORPORATE CULTURE

企业文化

努力实现“百年东安”
的美好梦想！
triveto make the dream of
"Dong An of A Hundred Years" come true

东安核心价值观

诚信务实

信奉诚实、信用的生忘经, 拒绝不正当(贿路、回扣、偷工减料等) 交易的订单:兢兢业业、忠诚守拙, 脚踏实地、一步一个脚印做事做人;反对浮夸、空谈, 实干敬业。

勤奋创新

弘扬吃苦耐劳的创业精神、永远保持奋力拼搏的工作面貌:建设包容、开放、学习、激情活力的企业文化, 鼓励”出头鸟”, 将类似于“头脑风暴”的集思广益活动变成公司各部门的工作常态, 形成人人关注本职工作持续改善和创新的企业风尚。

客户导向

认同为客户创造价值足我们存在的唯一理由, 客户的需求将足我们努力的方向, 同时我们还会利用我们行业专家的限光帮助客户发现价值, 从而为客户获得史多的企业竞争力。

合作共赢

客户、供应商、员工、企业之间建立平等、尊重的伙伴关系:公司内部提俱员工之间团结、互敬、坦诚、善听、协作、和谐, 俱导一人有难大家帮的企业风气, 反对流言、拆台、小报告的阴暗文化;通过努力创造价值, 客户、供应商、员工、企业、社会分享其带来的财富效应和社会效应。

东安精神理念

于务实中求生存/于创新中求进步/于勤奋中求发展

东安发展愿景

最高性价比的电气控制机箱、机柜制造者

具备世界级水平的电气自动化系统集成商

成为最有价值的电气自动化控制产品供应商之一

Dong'an Core Values

Integrity and Pragmatism

Believing in honesty and trustworthiness, we reject orders that involve improper transactions such as bribery, kickbacks, and cutting corners. We work diligently, remain loyal, and down-to-earth, taking one step at a time
To be a person; Oppose exaggeration and empty talk, and be practical and dedicated.

Diligent and innovative

Promote the entrepreneurial spirit of hard work and perseverance, and always maintain a diligent and hardworking work attitude: build a corporate culture that is inclusive, open, learning, passionate and energetic, encourage "outstanding birds", similar to Brainstorming has become a common practice in various departments of the company, forming a corporate culture where everyone pays attention to their own work and continuously improves and innovates.

customer orientation

Our only reason for existence is to identify and create value for our customers. The needs of our customers will be the direction of our efforts. At the same time, we will also use the limited light of our industry experts to help customers discover Value, thereby providing customers with a competitive edge for the company.

win-win cooperation

Establishing equal and respectful partnerships among customers, suppliers, employees, and enterprises: The company promotes unity, mutual respect, honesty, good listening, collaboration, and harmony among employees, leading to unity
The corporate culture of helping others when faced with difficulties and opposing the dark culture of rumors, dismantling platforms, and small reports; By striving to create value, customers, suppliers, employees, businesses, and society can benefit from it
The wealth effect and social effect.

Dong'an Spirit Concept

Survival through pragmatism/Progress through innovation/Development through diligence

Dong'an Development Vision

The manufacturer of the most cost-effective electrical control chassis and cabinets

A world-class electrical automation system integrator

Becoming one of the most valuable suppliers of electrical automation control products

PRODUCTION BASES

生产基地



生产基地：
 上海兴源东安电气设备制造有限公司
Production Base:
 Shanghai Xingyuan DongAn Electric Co., Ltd

定位：标准化、规模化生产
Orientation:
 Standardized and large-scale

2011年投产，总投资1.7亿元，一期机箱机柜项目建筑面积17000平方米，适合机箱机柜的标准化、规模化生产，拥有国内机柜行业内的第一条“钢卷分条开平线”、瑞士金马全自动喷涂和大型的机箱机柜标准化加工设备。

With the total investment of 170 million Yuan, the production was commenced in 2011. The construction area for box/cabinet production is 17000 square meters. It is designed for standardization and large-scale production and has the first "steel coil splitting cutting line", Maquan Automatic Paint Spray from Switzerland and the large-scale processing equipment suitable for the standardization production of box/cabinet.



生产基地：
 安徽火山湖智能装备有限公司
Production Base:
 Anhui Huoshanhu Intelligent Equipment Co., Ltd

定位：标准化、规模化生产
Orientation:
 Standardized and large-scale

2022年投建的安徽超级工厂位于安徽泾县智能装备制造产业园，一期占地202亩，为目前国内最大的工业自动化电气控制柜及系统集成智能制造基地。变传统“混件流”为标准化“单件流”生产方式。

The Anhui Super Factory, which will be built in 2022, is located in the Intelligent Equipment Manufacturing Industrial Park in Jing County, Anhui. The first phase covers an area of 202 acres. It is currently the largest industrial automation electrical control cabinet and system integration intelligent manufacturing base in China. Replace the traditional "mixed flow" production method with a standardized "one piece flow" production method.



生产基地：
 扬州东安电气有限公司
Production Base:
 Yangzhou Dong'an Electric Co., Ltd

定位：标准化、个性化定制
Orientation:
 Standardization, personalized customization

总建筑面积15000平方米，是集机箱机柜制造、电气系统集成于一身的生产制造中心拥有国内机柜行业内的第一条“九折型材冷弯辊轧线”、“MS箱体辊轧线”、“门加强方管热镀辊轧线”和九折型材框架专用焊接夹具等专用设备。

With the total construction area of 15000 square meters, the company is a production and manufacture center with integration of box/-cabinet production and electrical system. The company is the first one in the industry of machine cabinet in China to adopt "nine-folder profile material rolling line", "MS cabinet rolling line", "door reinforcing square tube hot-dip coating and rolling line" and welding clamp special for nine-folder profile material cabinet frame welding clamps.

CONTENT

目录

1 箱体系列 Boxseries

接线箱DK系列 Junction Box DK Series	03
小型控制箱CB系列 Small Control Box CB Series	07
紧装式控制箱MB系列 Compact Control Box MB Series	09
紧装式控制箱ME系列 Compact Control Box ME Series	14
悬臂箱DC系列 Cantilever Box DC Series	17
独立式控制箱MS系列 Detached Control Cabinet MS Series	20
并联柜系统DS系列 Combined-Cabinet System DS Series	23
VS 十六折框架式通用控制柜 VS Sixteen Fold Frame Type Universal Control Cabinet	26
MIX十五折模组机柜 MIX Fifteen Fold Modular Cabinet	35
DQ箱体 DQ box	49

2 不锈钢系列 Stainless Steel

不锈钢DK系列 Stainless Steel DK Series	53
不锈钢CB系列 Stainless Steel CB Series	57
不锈钢MB系列 Stainless Steel MB Series	60
不锈钢ME系列 Stainless Steel ME Series	64
不锈钢MS系列 Stainless Steel MS Series	67
不锈钢DS系列 Stainless Steel DS Series	70
不锈钢防爆柜FB系列 Stainless Steel Explosion-proof FB Series	73

3 附件系列 Accessory Series

75

4 资质证书 Qualification Certificate

86

Junction Box DK

接线箱DK



- **材料:**
箱体: 钢板, 1.2mm.
盖板: 钢板, 1.2mm
宽度或高度尺寸≥500mm时料厚为1.5mm

● **表面处理:**
箱体和盒盖:
磷化, 喷涂粉末涂层
颜色RAL7035 或者RAL7032 橘纹

● **防护等级:**
防护等级Ip54

● **标准配置**
箱体, 盒盖四周带聚氨酯泡
沫塑料密封圈以及包含塑料
套管的箱盖螺钉 · 壁挂孔塞壁挂件
- **Material:**
Box: steel 1.2mm
Cover Plate: steel 1.2mm
When width or height > 500mm, steel is 1.5mm

● **Surface Treatment:**
Box & Cover:
Phosphating, Spraying Powder Coating.
Color RAL7035 or RAL7032 with orange peel

● **Protection:**
Ip54

● **Standard Configuration:**
Box & Cover with polyester foam
and cover screw with plastic sleeve.
hanging hole plug, hanging piece

接线箱DK Junction Box DK



- ① 盖板用螺纹固定, 可以迅速打开及可靠关闭. 箱体折边设计简洁. 提供更大的安装空间

② 底部支架为螺纹孔, 能够在上下表面安装导轨, 使箱体深度得到更好的使用

③ 底部可根据客户要求定制安装板, 提供更灵活的安装空间
- ① Cover Plate is fixed by thread screw for rapid open & reliable close. Simple design edgefold provides more installation space.

② The bottom support has threaded hole, which could install slide way on top & bottom plate surface. It makes box depth get better use.

③ It could be custom made mounting plate on the bottom according to client demand. Provide more flexible installation space.

上下无封板深度80mm No plate on top & bottom. Depth 80mm.

宽度(Width) mm	数量Quantity	150	200	200	300	300	400	600
高度(Height) mm		150	150	200	150	200	200	200
深度(Depth) mm		80	80	80	80	80	80	80
型号 (Model) DK	1个	1310.118	1310.218	1310.228	1310.318	1310.328	1310.428	1310.628

标配附件 Standardized Accessory

孔塞Hole Plug	4个	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800
壁挂件Hanging Piece	4个	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801

定制附件 Custom Made Accessory

安装板Mounting Plate	1个	1340.118	1340.118	1340.118	1340.118	1340.118	1340.118	1340.118
导轨 Slidy Way 35/7.5	1个	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000
导轨 Slidy Way 35/15	1个	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000

外形尺寸可以按照要求定制, 标准配置不变. 颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard Configuration Please specify on the contract if any special color or custom made accessory request.

接线箱DK Junction Box DK

深度 120mm Depth 120mm

宽度(Width) mm	数量Quantity	150	200	200	300	300	400	600
高度(Height) mm		150	150	200	150	200	200	200
深度(Depth) mm		120	120	120	120	120	120	120
型号 (Model) DK	1个	1310.111	1310.210	1310.221	1310.311	1310.321	1310.421	1310.621

标配附件 Standardized Accessory

孔塞Hole Plug	4个	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800
壁挂件Hanging Piece	4个	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801

定制附件 Custom Made Accessory

安装板Mounting Plate	1个	1340.111	1340.210	1340.221	1340.311	1340.321	1340.421	1340.431
导轨 Slidy Way 35/7.5	1个	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000
导轨Slidy Way 35/15	1个	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000

宽度(Width) mm	数量Quantity	500	500	600	600	600	800	800
高度(Height) mm		200	300	200	300	400	200	400
深度(Depth) mm		120	120	120	120	120	120	120
型号 (Model) DK	1个	1310.521	1310.531	1310.621	1310.631	1310.641	1310.821	1310.841

标配附件 Standardized Accessory

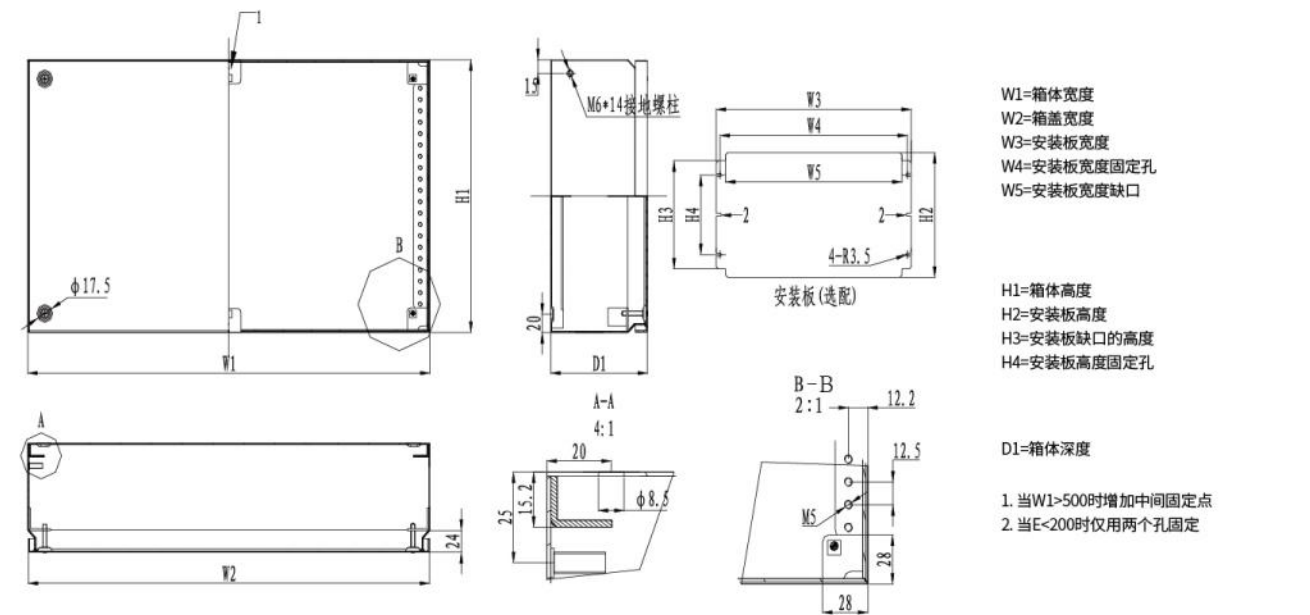
孔塞Hole Plug	4个	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800
壁挂件Hanging Piece	4个	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801

定制附件 Custom Made Accessory

安装板Mounting Plate	1个	1340.521	1340.531	1340.621	1340.631	1340.641	1340.821	1340.841
导轨 Slidy Way 35/7.5	1个	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000
导轨Slidy Way 35/15	1个	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000

外形尺寸可以按照要求定制,标准配置不变.颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special calor or custom made accessory request.

细节图 Details



DK	宽度尺寸					高度尺寸				深度
	W1	W2	W3	W4	W5	H1	H2	H3	H4	DI
150*150*80	150	149	135	116	103	150	125	123		80
200*150*80	200	199	185	166	153	150	125	123		80
200*200*80	200	199	185	166	153	200	175	173	75	80
300*150*80	300	299	285	266	253	150	125	123		80
300*200*80	300	299	285	266	253	200	175	173	75	80
400*200*80	400	399	385	366	353	200	175	173	75	80
600*200*80	600	599	585	566	553	200	175	173	75	80
150*150*120	150	149	135	116	103	150	125	123		120
200*150*120	200	199	185	166	153	150	125	123		120
200*200*120	200	199	185	166	153	200	175	173	75	120
300*150*120	300	299	285	266	253	150	125	123		120
300*200*120	300	299	285	266	253	200	175	173	75	120
100*200*120	100	399	385	366	353	200	175	173	75	120
400*300*120	400	399	385	366	353	300	275	273	175	120
500*200*120	500	499	485	466	453	200	175	173	75	120
500*300*120	500	499	485	466	453	300	275	273	175	120
600*200*120	600	599	585	566	553	200	175	173	75	120
600*300*120	600	599	585	566	553	300	275	273	175	120
600*400*120	600	599	585	566	553	400	375	373	275	120
800*200*120	800	799	785	766	753	200	175	173	75	120
800*400*120	800	799	785	766	753	400	375	373	275	120

Small Control Box CB

小型控制箱CB



- ①

更加精巧的180铰链可以使开门角度最大化,更加便于操作
- ②

在高度低于250mm的情况下仍然可以使用两个铰链,使门板更加稳固
- ③

独特的防水边设计以及胶条处理可以使防护等级高达IP66
- ④

提供安装板保证最大化的安装空间
- ①

More elaborate 180 hinge makes open angle maximum,and makes operation more convenient.
- ②

Two hinges are still available to use under 250mm height;it makesfront plate more stable.
- ③

Unique waterproof edgefold & sealing rubber strip make protection level to IP66.
- ④

Provide mounting plate to maximize installation space.

材料:

箱体:钢板,1.2mm.
门板:钢板,1.5mm
宽度或高度尺寸>500mm时门板1.5mm,箱体2.0

Material:

Box:steel1.2mm
Cover Plate:steel 1.2mm
When width or height>500mm, steelis 1.5mm, Boxis2.0mm

表面处理:

箱体和门板:磷化,喷涂粉末涂层颜色RAL7035
或者RAL7032橘纹
安装板:镀锌板,2.5m.

Surface Treatment:

Box & Cover: Phosphating, Spraying Powder Coating,
Color RAL7035 or RAL7032 with orange peel
Mounting Plate: galvanized plate 2.5mm

防护等级:

防护等级Ip54

Protection:

Ip54

标准配置

箱体,单门,四周带聚氨酯泡沫塑料密封圈
1把小方锁固定在门板左侧,镀锌安装板,
背板壁挂孔配孔塞,壁挂件

Standard Configuration:

Box & single door with polyester foam plastic seal,
one lock on the left of door, galvanized mounting plate
rear plate, hanging hole plug, hanging piece.

宽度 (Width) mm	数量Quantity	150	200	150	200	200	300	500
高度 (Height) mm		150	200	300	300	400	400	500
深度 (Depth) mm		80	80	80	80	80	80	80
安装板Mounting Plate	1个							
型号CB Model CB	1个							

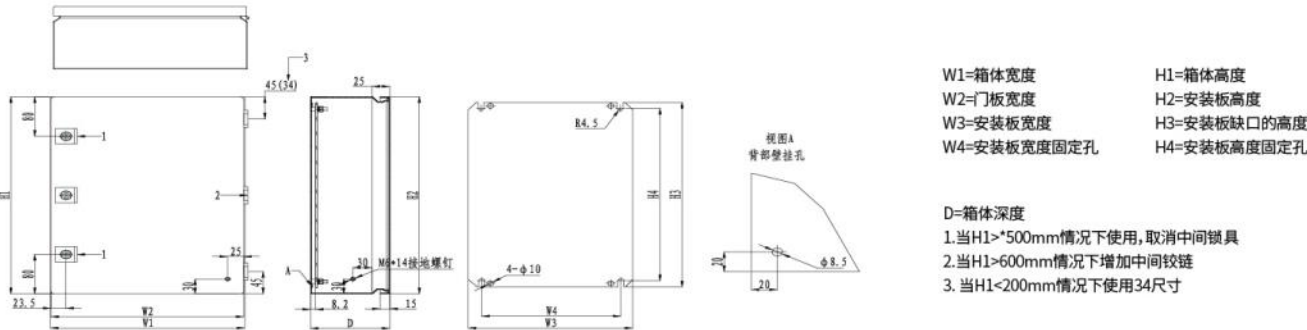
宽度 (Width) mm	数量Quantity	150	200	150	200	200	300	500
高度 (Height) mm		150	200	300	300	400	400	500
深度 (Depth) mm		120	120	120	120	120	120	120
安装板Mounting Plate	1个							
型号CB Model CB	1个							

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板 (选配) CableCoverPlate(optional)	1个

外形尺寸可以按照要求定制,标准配置不变.颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special calor or custom made accessory request.

细节图 Details



CB	宽度尺寸 Width				高度尺寸 Height				深度
	W1	W2	W3	W4	H1	H2	H3	H4	DI
150*150*80	150	148	104	65	150	150	125	100	80
200*200*80	200	198	154	115	200	200	175	150	80
150*300*80	150	148	104	65	300	300	275	250	80
200*300*80	200	198	154	115	300	300	275	250	80
200*400*80	200	198	154	115	400	400	375	350	80
300*400*80	300	298	254	215	400	400	375	350	80
500*500*80	500	498	454	415	500	500	475	450	80
150*150*120	150	148	104	65	150	150	125	100	120
200*200*120	200	198	154	115	200	200	175	150	120
150*300*120	150	148	104	65	300	300	275	250	120
200*300*120	200	198	154	115	300	300	275	250	120
200*400*120	200	198	154	115	400	400	375	350	120
300*400*120	300	298	254	215	400	400	375	350	120
500*500*120	500	498	454	415	500	500	475	450	120

Compact Control Box MB

紧装式控制箱MB



- **材料:**
箱体: 钢板, 1.2mm. (当宽度或高度任意尺寸
≥500mm时厚度1.5mm)
门板: 钢板.1.5mm (当宽度或高度任意尺寸
≥500mm时厚度2.0mm)
- **表面处理:**
箱体和门板: 磷化.喷涂粉末涂层
颜色RAL7035或者RAL7032橘纹
安装板: 镀锌板, 2.5mm.
- **防护等级:**
防护等级Ip54
- **标准配置**
箱体, 单门, 四周带聚氨酯泡沫塑料密封圈底部开进
行凸台并配电缆盖板, 带1小方锁固定在门板左侧,
镀锌安装板, 背板壁挂孔配孔塞, 壁挂件, 两根安装条

- **Material:**
Box: steel 1.5mm
(When width or height ≥ 500mm, steel is 1.5mm)
Door Plate: steel 2.0mm
When width or height ≥ 500mm, steel is 2.0mm
- **Surface Treatment:**
Box & Door: foam plastic seal, Phosphating, Spraying Powder
Coating, Color RAL7035 or RAL7032 with orange peel
Mounting plate: galvanized plate 2.5mm
- **Protection:**
Ip54
- **Standard Configuration:**
Box & single door with polyester foam plastic seal, Cam: inlet
with cover plate on bottom. one lock on the left of door,
galvanized mounting plate rear plate, hanging hole plug,
hanging piece two mounting bars.

紧装式控制箱MB Compact Control Box MB

宽度(Width)200-600. 高度(Height)300-500

宽度 (Width) mm	数量Quantity	200	300	300	380	380	380
高度 (Height) mm		300	300	400	300	300	380
深度 (Depth) mm		155	210	210	155	210	210
安装板Mounting Plate	1个						
型号MB Model MB	1个						

宽度 (Width) mm	数量Quantity	400	300	400	500	500	600	600
高度 (Height) mm		400	500	500	500	500	380	380
深度 (Depth) mm		210	210	210	210	300	210	350
安装板Mounting Plate	1个							
型号MB Model MB	1个							

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板Cable Cover Plate	1个
安装条Mounting Bar	2根

外形尺寸可以按照要求定制, 标准配置不变. 颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard Configuration Please specify on the contract if any special color or custom made accessory request.

紧装式控制箱MBCompact Control Box MB

- 材料:

箱体:钢板, 1. 5mm. (当宽度或高度任意尺寸
≥500mm时厚度1. 5mm)
门板:钢板.2.0mm (当宽度或高度任意尺寸
≥500mm时厚度2. 0mm)
- 表面处理:

箱体和门板:磷化、喷涂粉末涂层
颜色RAL7035或者RAL7032橘纹
安装板:镀锌板、2. 5mm.
- 防护等级:

防护等级Ip54
- 标准配置

箱体, 单门, 四周带聚氨酯泡沫塑料密封圈底部开进
行凸台并配电缆盖板, 带2把小方锁固定在门板左侧,
镀锌安装板, 背板壁挂孔配孔塞, 壁挂件, 两根安装条
- Material:

Box:steel1.5mm
(When width or height≥500mm, steel is 1.5mm)
Door Plate:steel 2.0mm
When width or height≥500mm, steel is 2.0mm
- Surface Treatment:

Box & Door:foam plastic seal,Phosphating, SprayingPowder
Coating,Color RAL7035 or RAL7032 with orange peel
Mounting plate:galvanized plate 2.5mm
- Protection:

Ip54
- Standard Configuration:

Box & single door with polyester foam plastic seal,Cable inlet
with cover plate on bottom.two lock onthe left of door, galvan-
ized mounting plate rear plate,hanging hole plug, hanging
piecetwomounting bars.

宽度(Width)200-600. 高度(Height)300-500

宽度 (Width) mm	数量Quantity	380	380	600	600
高度 (Height) mm		600	600	600	600
深度 (Depth) mm		210	350	210	350
安装板Mounting Plate	1个				
型号MB Model MB	1个				

宽度 (Width) mm	数量Quantity	600	600	600	760	760
高度 (Height) mm		760	760	800	760	760
深度 (Depth) mm		210	350	250	210	350
安装板Mounting Plate	1个					
型号MB Model MB	1个					

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

外形尺寸可以按照要求定制, 标准配置不变.颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the
contract if any special calor or custom made accessory request.

紧装式控制箱MBCompact Control Box MB

产品特点

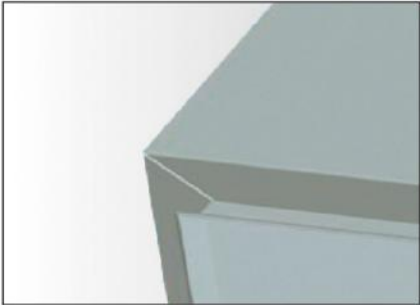
东安的紧装式控制箱在原有的基础上进行了诸多改进, 从而使得其质量更好, 价格更低, 使用更方便

- 全自动的磷化, 喷涂过程保证表面处理的质量更加稳定
- 区别于原有的生产方式使得质量和效率更高
- 提供了10多种模具生产的规格可供客户选择.

Feature

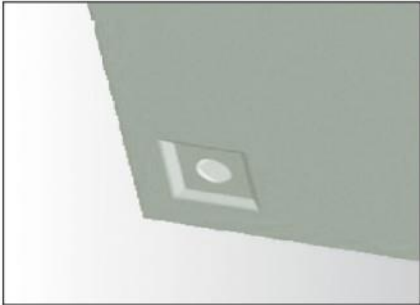
Dongan Compact Control Box makes great improvement based on former model, has beter quality lower price
and more convenient.

- Automatic phosphating, spray coating process guarantee surface treatment quality much more stable.
- New production mode makes better quality & efficiency.
- Over ten optional moulds to clients.



经过多重折边的防水槽在开门时防止
脏物和水 的侵入, 另外机械手焊接也
保证拼缝处的焊接更加可靠美观

Multiple folds water proof edge
prevent dirt & water invasion. Robot
welding guarantee edge jointmuch
more reliable & beautiful,



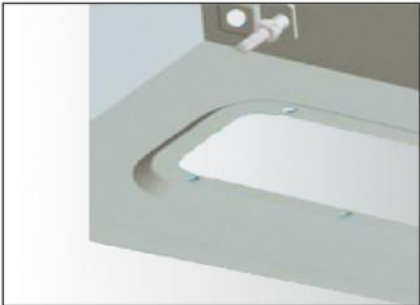
背部预留壁挂孔用于壁挂件或直接
安装在墙壁上.

Hanging hole on rear plate is reserve
for hanging piece or direct hanging
on wall.



门板由模具一次成型, 效率更高,
外形更美观.

Door plate is mould shaped in
one punch; get higher efficiency
and better sharp.



底部电缆封板在底部凸台成型后
加密封圈固定在箱体上.

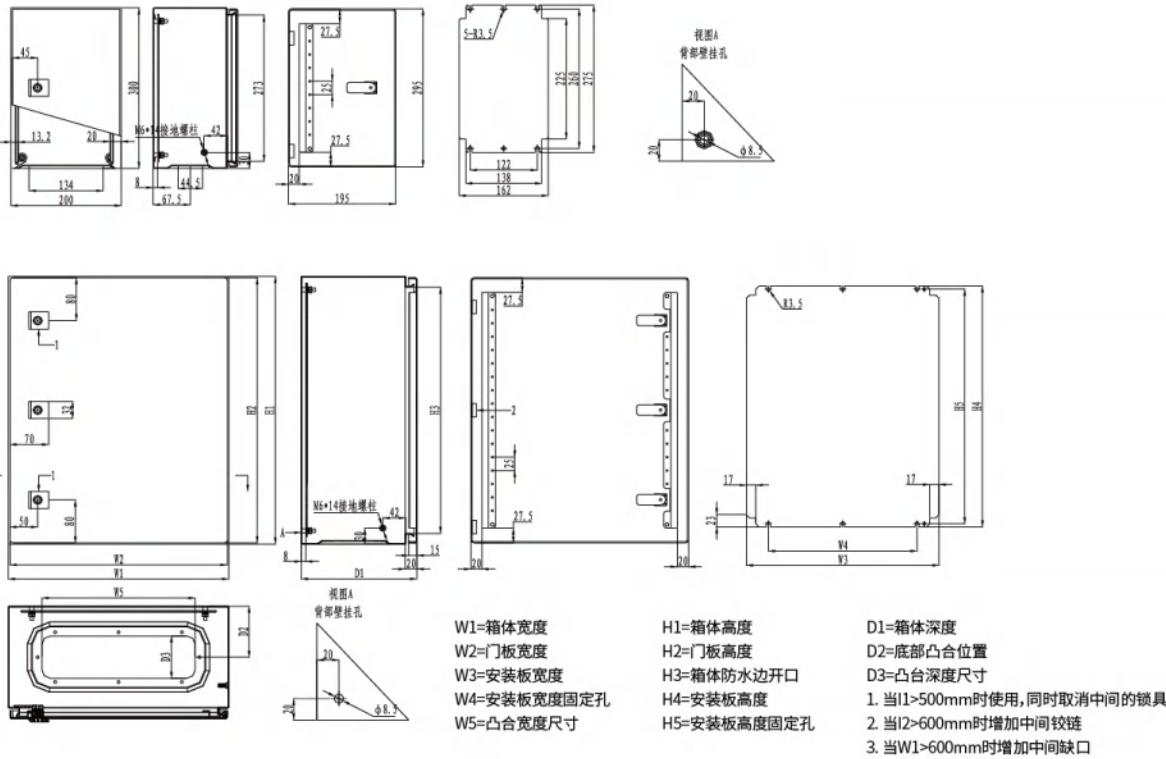
After bottom cable inlet shaped,
cable cover plate with seal ring
on bottom is fixed on the box.



箱体上的接地螺钉提供了
门板安的可靠接地

Grounding screw on the box
guarantee reliable ground
connection

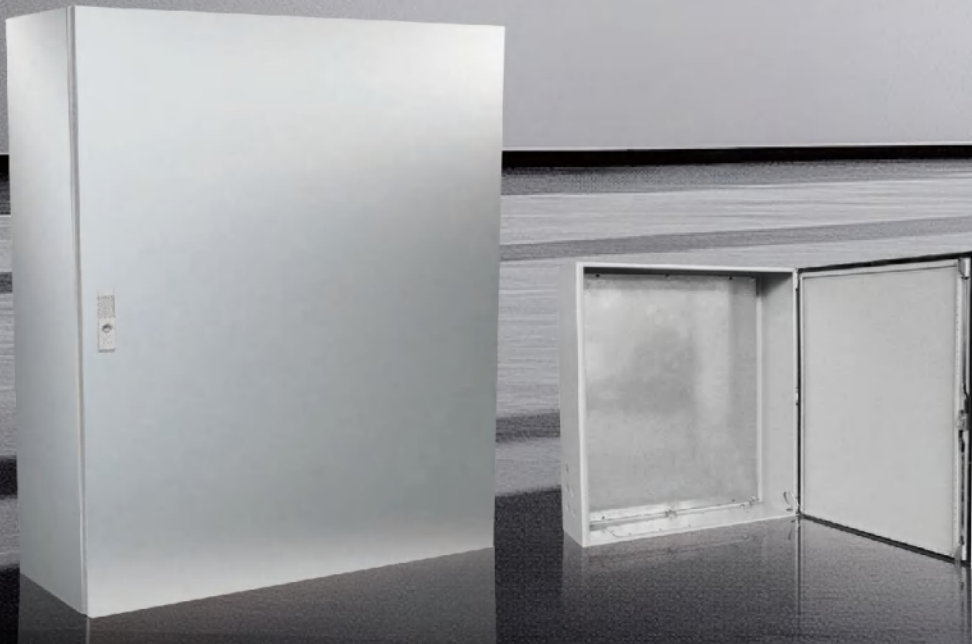
细节图 Details



MB	宽度尺寸 Width					高度尺寸 Height					深度 Depth		
	W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3
300*300*210	300	295	250	170	180	300	295	260	250	238	210	95	60
300*400*210	300	295	250	170	180	400	395	360	350	338	210	95	60
380*300*155	380	375	330	250	180	300	295	260	250	238	155	67.5	60
380*300*210	380	375	330	250	279	300	295	260	250	238	210	95	79
380*380*210	380	375	330	250	279	380	375	340	330	318	210	95	79
400*400*210	400	395	350	270	279	400	395	360	350	338	210	95	79
300*500*210	300	295	250	170	180	500	495	460	450	438	210	95	60
400*500*210	400	395	350	270	279	500	495	460	450	438	210	95	79
500*500*210	500	495	450	370	380	500	495	460	450	438	210	95	100
600*380*210	600	595	550	470	503	380	375	340	330	318	210	95	118
600*380*350	600	595	550	470	503	380	375	340	330	318	350	165	118
380*600*210	380	375	330	250	279	600	595	560	550	538	210	95	79
380*600*350	380	375	330	250	279	600	595	560	550	538	350	165	79
400*500*210	400	395	350	270	279	500	495	460	450	438	210	95	79
500*500*210	500	495	450	370	380	500	495	460	450	438	210	95	100
500*500*300	500	495	450	370	380	500	495	460	450	438	300	140	100
600*600*210	600	595	550	470	503	600	595	560	550	538	210	95	118
600*600*350	600	595	550	470	503	760	755	720	710	698	350	165	118
600*760*210	600	595	550	470	380	760	755	720	710	698	210	95	100
600*760*350	600	595	550	470	503	760	755	720	710	698	350	165	118
600*800*250	600	595	550	470	503	800	795	760	750	738	250	115	118
760*760*210	760	755	710	630	503	760	755	720	710	698	210	95	118
760*760*350	760	755	710	630	503	760	755	720	710	698	350	165	118

Compact Control Box ME

紧装式控制箱ME



- **材料:**
箱体: 钢板, 1.5mm.
门板: 钢板, 2.0mm
- **表面处理:**
箱体和门板: 磷化, 喷涂粉末涂层
或者RAL7032 橘纹
安装板: 镀锌板, 2.5mm. 颜色RAL7035
- **防护等级:**
防护等级Ip54
- **标准配置**
箱体宽度<1000mm单门, 其余双门
四周带聚氨酯泡沫塑料密封圈底部
开进行凸台并配电缆盖板, 平面岔道锁
固定在门板左侧, 镀锌安装板, 背板
壁挂孔配孔塞, 壁挂件, 两根安装条

- **Material:**
Box: steel 1.5mm
Door Plate: steel 2.0mm
- **Surface Treatment:**
Box & Door: Phosphating, Spraying Powder Coating
Color RAL7035 or RAL7032 with orange peel,
Mounting plate: galvanized plate 2.5mm
- **Protection:**
Ip54
- **Standard Configuration:**
Box, width<1000mm, single door others are double doors.
polyester foam plastic seal, cable inlet with cover plate on
bottom switch lock on the left of door, galvanized mounting
plate rear plate, hanging hole plug, hanging piece
two mounting bars

紧装式控制箱 ME Compact Control Box ME

宽度 (Width) mm	数量Quantity	600	600	600	600	800	1000	1000
高度 (Height) mm		800	800	1000	1200	1200	760	760
深度 (Depth) mm								
门数 Doors		单门Single	单门Single	单门Single	单门Single	单门Single	双门Double	双门Double
安装板Mounting Plate								
型号ME Model ME	1个							

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

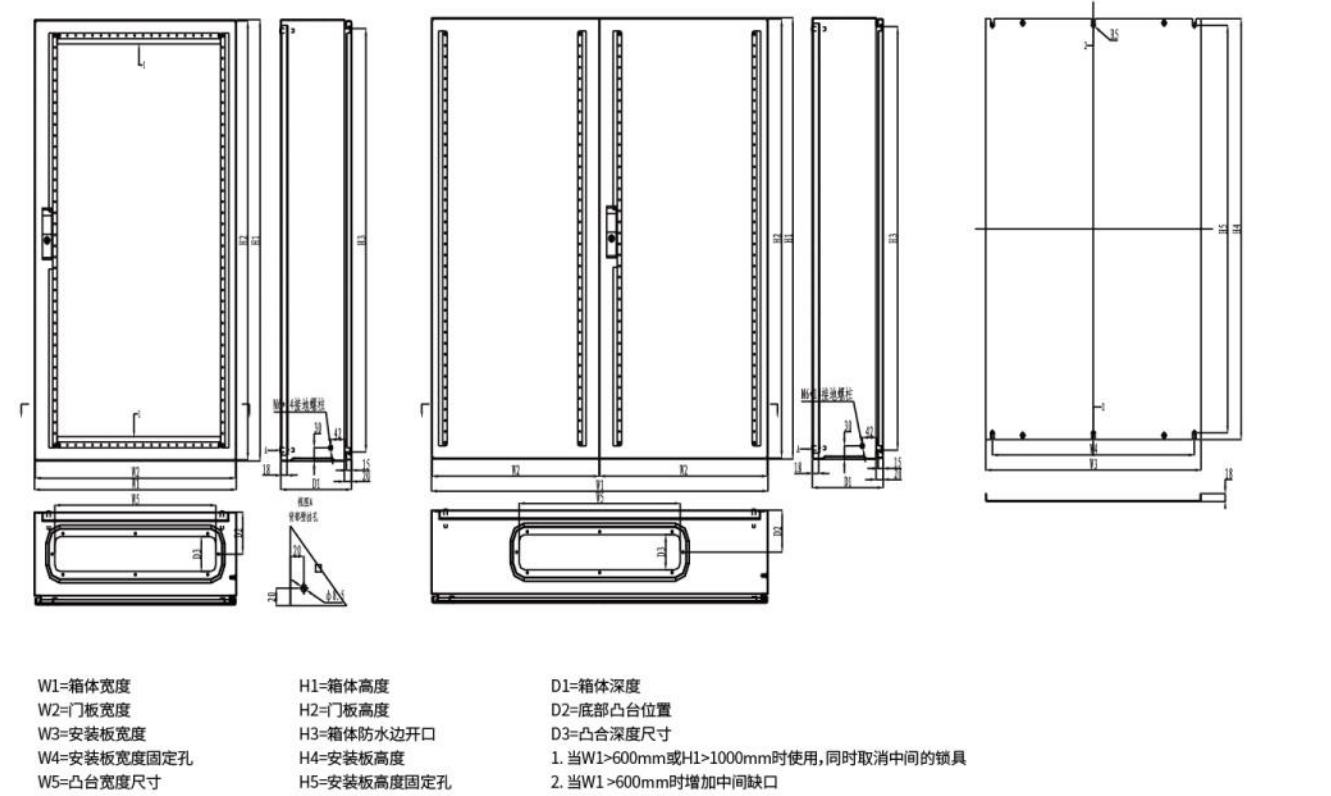
宽度 (Width) mm	数量Quantity	1000	1000	1000	1200
高度 (Height) mm		1000	1200	1400	1400
深度 (Depth) mm		300	300	300	300
门数 Doors		双门Double	双门Double	双门Double	双门Double
安装板Mounting Plate					
型号ME Model ME	1个				

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

外形尺寸可以按照要求定制,标准配置不变.颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special calor or custom made accessory request.

细节图 Details



ME	宽度尺寸 Width					高度尺寸 Height					深度 Depth		
	W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3
600*800*210	600	595	540	500	503	800	795	760	754	724	210	95	118
600*800*300	600	595	540	500	503	800	795	760	754	724	300	140	118
600*1000*300	600	595	540	500	503	1000	995	960	954	924	300	140	118
600*1200*300	600	595	540	500	503	1200	1195	1160	1154	1124	300	140	118
1000*760*210	1000	496	940	900	503	760	755	720	714	684	210	95	118
1000*760*300	1000	496	940	900	503	760	755	720	714	684	300	140	118
1000*1000*300	1000	496	940	900	503	1000	995	960	954	924	300	140	118
1000*1200*300	1000	496	940	900	503	1200	1195	1160	1154	1124	300	140	118
1000*1400*300	1000	496	940	900	503	1400	1395	1360	1354	1324	300	140	118
1200*1400*300	1200	596	1140	1100	503	1400	1395	1360	1354	1324	300	140	118

Cantilever Box DC

悬臂箱 DC



- **材料:**
箱体1.5mm
门板2.0mm
 - **表面处理:**
磷化, 喷涂粉末图层, 颜色RAL7035
或者RAL7032橘纹
 - **防护等级:**
防护等级Ip54
 - **标准配置**
箱体, 单门, 四周带聚氨脂泡沫密封圈
侧面圆锁, 铝型材把手, 镀锌安装板
- **Material:**
Box 1,5mm
Door Plate 2,0mm
 - **Surface Treatment:**
Phosphating, Spraying Powder Coating
Color RAL7035 or RAL7032 with orange peel
 - **Protection:**
Ip54
 - **Standard Configuration:**
Box, single doorpolyester foam plastic seal
one drum lock on the flankAluminum handl

悬臂箱 DC Cantilever Box DC

- 针对于机床等需要走动操作的行业设计的控制箱, 提供更加人性化的设计以及舒适的可视空间
This is a type of control box special design for industries like machine tools which need movementoperation, provides more user-friendly design and comfortable visible space.
- 在MB箱体上改型, 具有MB箱体的大部分优点
Origin from MB series, remain most advantage.
- 顶部加强设计, 可以承受较大的吊装力量
Strengthen design on the top, affordable with great lifting power
- 两侧增加握紧把手更加便于走动式操作
Handles on the flanks make movement operation more convenient.
- 箱体左右两侧增加了Z型轨, 方便扎线或者安装器件
Z-shape track on the flanks make wire rolling or device installation more convenient.

宽度 (Width) mm	数量Quantity	200	300	380	380	400	400
高度 (Height) mm		300	300	300	380	400	500
深度 (Depth) mm		155	210	210	155	210	210
安装板Mounting Plate							
型号DC Model DC	1个						

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

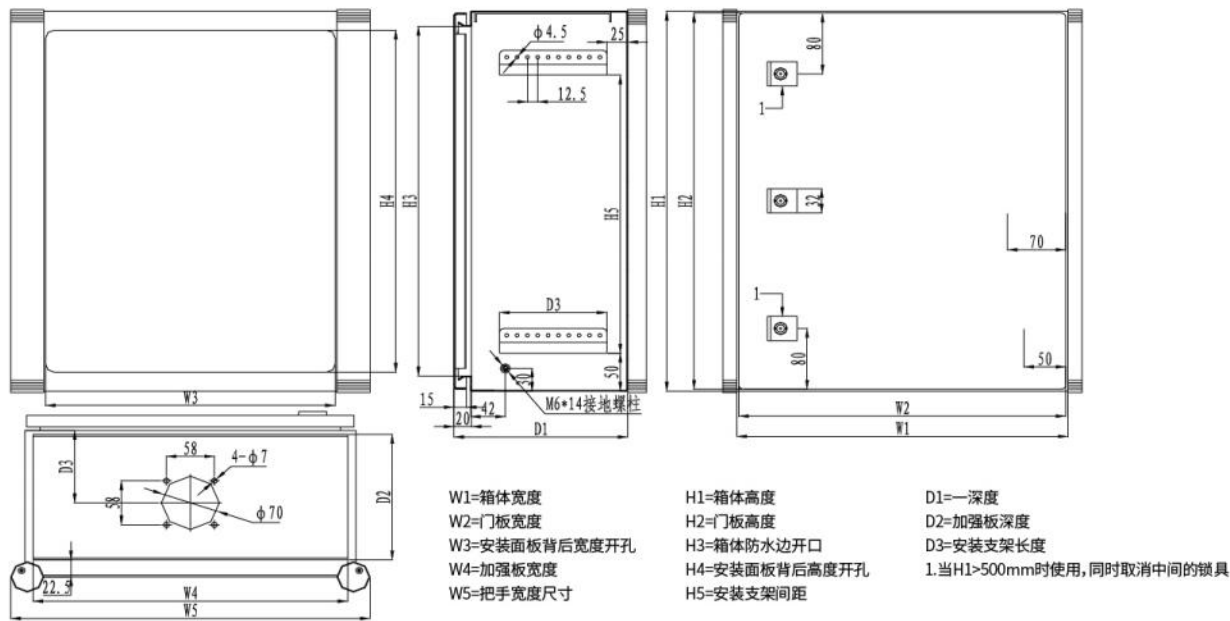
宽度 (Width) mm	数量Quantity	500	380
高度 (Height) mm		500	600
深度 (Depth) mm		210	210
安装板Mounting Plate			
型号DC Model DC	1个		

附件 Accessory

安装条MountingBar	2根
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外形尺寸可以按照要求定制, 标准配置不变. 颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special color or custom made accessory request.

细节图 Details



DC	宽度尺寸 Width					高度尺寸 Height					深度 Depth		
	W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3
200*300*155	200	195	150	180	235	300	295	260	250	166	155	110	75
300*300*210	300	295	250	280	335	300	295	260	250	166	210	165	130
300*400*210	300	295	250	280	335	400	395	360	350	266	210	165	130
380*300*210	380	375	330	360	415	300	295	260	250	166	210	165	130
380*380*210	380	375	330	360	415	380	375	340	330	246	210	165	130
400*400*210	400	395	350	380	435	400	395	360	350	266	210	165	130
400*500*210	400	395	350	380	435	500	495	460	450	366	210	165	130
500*500*210	500	495	450	480	535	500	495	460	450	366	210	165	130
380*600*210	380	375	330	360	415	600	595	560	550	466	210	165	130

Detached Control Cabinet MS 独立式控制箱 MS



产品特点: MS是一种4面焊接的独立式控制箱
Features: MS is a kind of all welding Detached Control Cabinet

- 材料:

箱体1.5mm,门板2.0mm
后背板1.5mm,安装板2.5mm
- 表面处理:

磷化,喷涂粉末涂层,颜色RAL7032或者RAL7035橘纹,
安装板镀锌
- 防护等级 :

防护等级IP54,IP55
- 标准配置

箱体,宽度<1000mm单门,铰链在右侧,其余
双门,平面岔道锁,后背板可以拆卸,后背板门板上均有
聚氨酯泡沫密封胶圈.镀锌安装板,两排孔纵梁2根,吊环4
个,门安装条2根,门板上贴A4资料盒.
- Material:

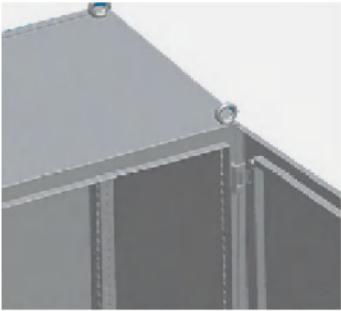
Enclosure 1.5mm, Door Plate 2.0mm, Rear Plate 1.5mm.
Mounting Plate 2.5mm
- Surface Treatment:

Phosphating. Spraying Powder Coating, Color RAL7035
or RAL7032 with orange peel, Mounting Plateis galvanized
- Protection:

IP54,IP55
- Standard Configuration:

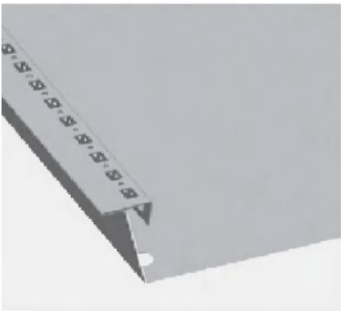
enclosure, width<1000mm,single door, right side hinges,
others are double plates, switch lock, demountable rear plate.
rear plate & doors with polyurethane foam seal, galvanized
mounting plate, two two-parallel-hole stringers,four hanging
rings, two mounting bars,A4size file case on front door.

紧装式控制箱 ME Compact Control Box ME



MS独立式控制箱为各行业提供了一种经济实用的解决方案,在无需并柜的情况下,可以使用MS独立控制箱。内部安装尺寸及附件完全与DS实现互换安装。由于4面焊接因此MS独立式控制箱防护等级可以做的更高。

MS Detached Control Cabinet provides an economic solution for various applications. Clients could choose MS system without combined-cabinets demands. Internal installation size & accessories of MS&DS could completely interchange. The protection level of MS system could make higher when it applied all welding solution.



侧板及顶底板由原来折弯成型改进为一次辊轧成型,使得质量更好,效率更高。另外凸起的防水边使得防水效果更好。

The side plate, top & bottom plate improved from bending-formed to once roll-formed which has higher quality & better efficiency. The raised waterproof edge makes better waterproof effect

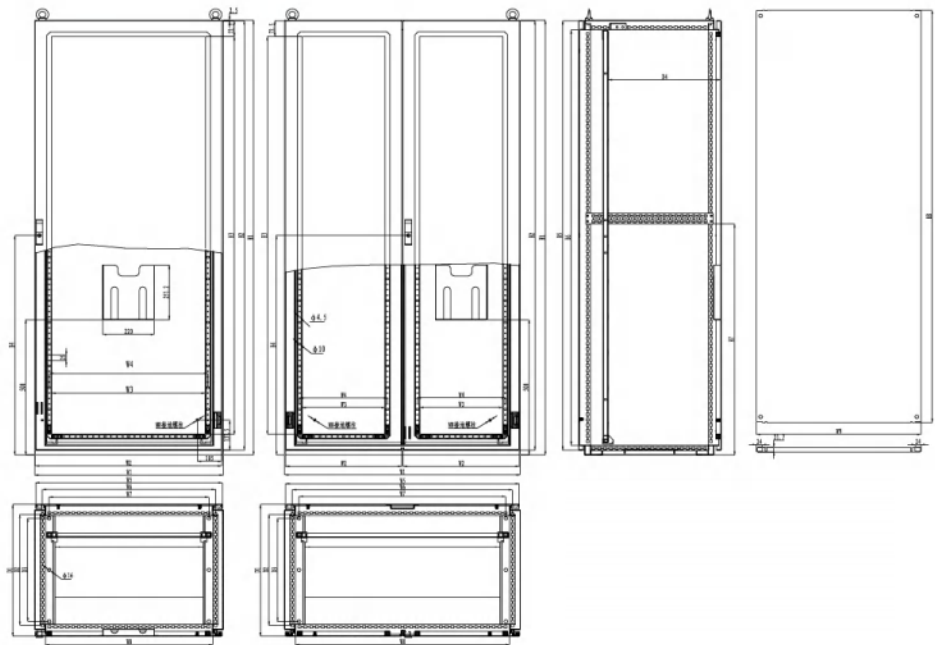
宽度 (Width) mm	数量Quantity	600	800	1200	600	600	700	800	800	1000	1200	600	800	1000	1000	800	600
高度 (Height) mm		1600	1600	1600	1800	1800	1800	1800	1800	1800	1800	2000	2000	2000	2000	2000	2000
深度 (Depth) mm		400	500	500	400	500	500	500	400	400	400	500	500	500	600	600	600
门数 Doors		1	1	2	1	1	1	1	1	2	2	1	1	2	2	1	1
安装板 Mounting Plate	1个																
型号 ME Model ME	1个																

宽度 (Width) mm	数量Quantity	1000	1200	1200	1200	700	600	800	1000	1200	600	800	1000	1200	800	1000	1200
高度 (Height) mm		2000	2000	2000	2000	2100	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
深度 (Depth) mm		800	600	800	500	500	500	500	500	600	600	600	600	800	800	800	800
门数 Doors		2	2	2	2	1	1	1	2	2	2	1	2	2	1	2	2
安装板 Mounting Plate	1个																
型号 ME Model ME	1个																

附件 Accessory

安装条 Mounting Bar	2根
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细节图 Details



- W1=柜体宽度
- W2=门板宽度
- W3=门板背面加强筋间距
- W4=门板背面加强筋孔距
- W5=后背板宽度
- W6=底部固定孔距
- W7=底部下纵梁固定孔距
- W8=柜体内部宽度
- H1=柜体高度
- H2=门板高度
- H3=门板背面加强筋间距
- H4=锁距离底部距离
- H5=后背板高度
- H6=柜体内部高度
- H7=纵梁距离底部高度
- H8=安装板高度
- D1=柜体深度
- D2=底部固定孔孔距
- D3=底部下纵梁孔距
- D4=安装板与前门距离

MS	宽度尺寸 Width								高度尺寸 Height								深度 Depth			
	W1	W2	W3	W4	W5	W6	W7	W8	H1	H2	H3	H4	H5	H6	H7	H8	D1	D2	D3	D4
1600*600*400	600	592	454	474	592	535	478	510	1600	1575	1430	810	1575	1510	863	1496	406	310	275	275
1600*800*500	800	792	654	674	792	735	678	710	1600	1575	1430	810	1575	1510	863	1496	506	410	375	375
1600*1200*500	1200	1192	1054	1074	1192	1135	1078	1110	1600	1575	1430	810	1575	1510	863	1496	506	410	375	375
1800*600*400	600	592	454	474	592	535	478	510	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
1800*600*500	600	592	454	474	592	535	478	510	1800	1775	1630	910	1775	1710	963	1696	506	410	375	375
1800*700*500	700	692	554	574	692	635	578	610	1800	1775	1630	910	1775	1710	963	1696	506	410	375	375
1800*800*500	800	792	654	674	792	735	678	710	1800	1775	1630	910	1775	1710	963	1696	506	410	375	375
1800*800*400	800	792	654	674	792	735	678	710	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
1800*1000*400	1000	992	854	874	992	935	878	910	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
1800*1200*400	1200	1192	1054	1074	1192	1135	1078	1110	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
2000*600*500	600	592	454	474	592	535	478	510	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2000*800*500	800	792	654	674	792	735	678	710	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2000*1000*500	1000	992	854	874	992	935	878	910	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2000*1000*600	1000	992	854	874	992	935	878	910	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*800*600	800	792	654	674	792	735	678	710	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*600*600	600	592	454	474	592	535	478	510	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*1000*800	1000	992	854	874	992	935	878	910	2000	1975	1830	1010	1975	1910	1063	1896	806	710	675	675
2000*1200*600	1200	1192	1054	1074	1192	1135	1078	1110	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*1200*800	1200	1192	1054	1074	1192	1135	1078	1110	2000	1975	1830	1010	1975	1910	1063	1896	806	710	675	675
2000*1200*500	1200	1192	1054	1074	1192	1135	1078	1110	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2100*700*500	700	692	554	574	692	635	578	610	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*600*500	600	592	454	474	592	535	478	510	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*800*500	800	792	654	674	792	735	678	710	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*1000*500	1000	992	854	874	992	935	878	910	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*600*600	600	592	454	474	592	535	478	510	2100	2075	1930	1060	2075	2010	1113	1996	606	510	475	475
2200*800*600	800	792	654	674	792	735	678	710	2100	2075	1930	1060	2075	2010	1113	1996	606	510	475	475
2200*1000*600	1000	992	854	874	992	935	878	910	2100	2075	1930	1060	2075	2010	1113	1996	606	510	475	475
2200*800*800	800	792	654	674	792	735	678	710	2100	2075	1930	1060	2075	2010	1113	1996	806	710	675	675
2200*1000*800	1000	992	854	874	992	935	878	910	2100	2075	1930	1060	2075	2010	1113	1996	806	710	675	675
2200*1200*800	1200	1192	1054	1074	1192	1135	1078	1110	2100	2075	1930	1060	2075	2010	1113	1996	806	710	675	675

DS Combined-Cabinets System 并联柜系统 DS



- 材料:**
框架1.5mm,门板2.0mm侧板,后背板,顶底板1.5mm,安装板2.5mm.
- 表面处理:**
磷化,喷涂粉末涂层,颜色RAL7032或者RAL7035橘纹,安装板,纵梁镀锌.
- 防护等级:**
IP54,IP55
- 标准配置**
箱体,宽度<1000mm单门, 铰链在右侧, 其余双门,平面岔道锁,侧板,后背板可以拆卸,后背板, 门板, 侧板上均有聚氨酯泡沫密封圈。镀锌安装板, 三排孔纵梁2根, 吊环4个, 门安装条2根, 板上贴A4资料盒.

- Material:**
Framework 1.5mm, Door Plate 2.0mm,Side Plate, Rear Plate, Top & Bottom Plate 1.5mm Mounting Plate 2.5mm
- Surface Treatment:**
Phosphating, Spraying Powder Coating, Color RAL7035 or RAL7032 with orange peel, Mounting Plate & Beam are galvanized
- Protection:**
IP54,IP55
- Standard Configuration:**
enclosure, width<1000mm, single door, right side hinges, others are double platesswitch lock, demountable rear plate, rear plate, doors & side plate with polyurethane foam seal, galvanized mounting plate, three two-parallel-hole stringers, four hanging rings,two mounting bars,A4size file case onfront door.

产品特点 Features

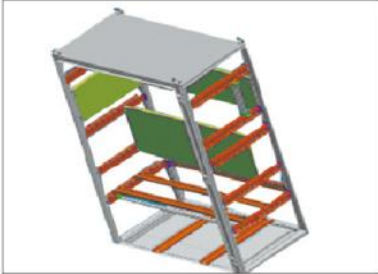
- DS并联柜系统秉承标准化, 模块化的概念, 为各行业提供多种完美, 快速, 高性价比的解决方案。
DS Combined-Cabinets System adhering to standardized & modularized concept provides perfect, fast, and high cost performance solutions to various industries.
- 在DS标准框架的基础上, 可以演变出诸多柜型, 满足不同客户的需求。
Based on DS standard framework, the system has various combinations which could satisfy various demands.



Ds框架型材提供了完美的静力学特性以及宽敞的内部安装空间。完全由自己加工, 全自动化的加工过程保证了高品质, 低成本。
DS framework profile could provide perfect static characteristic & spacious internal installation space. This could completely processed by ourselves, and full automation process guarantee high quality & low cost.



采用专用夹具焊接保证了框架的一致性和可靠性, 同时也提高了加工效率。
Use special fixture welding toguarantee consistency & reliability of framework, and also raise processing efficiency.



提供众多标准化的内部结构件可以根据客户的不同要求进行组合, 满足多种位置的安装需求。同时也可以让我们的客户参与到柜体的设计中来, 从而提供快速, 准确和高品质的服务。
Provide many standardized internal structures to satisfy differentcombination demands of clients, also to meet installation requirements of various positions.Meanwhile also allow our clientsto join the cabinet design, in order to provide fast, accuracy and high quality service.

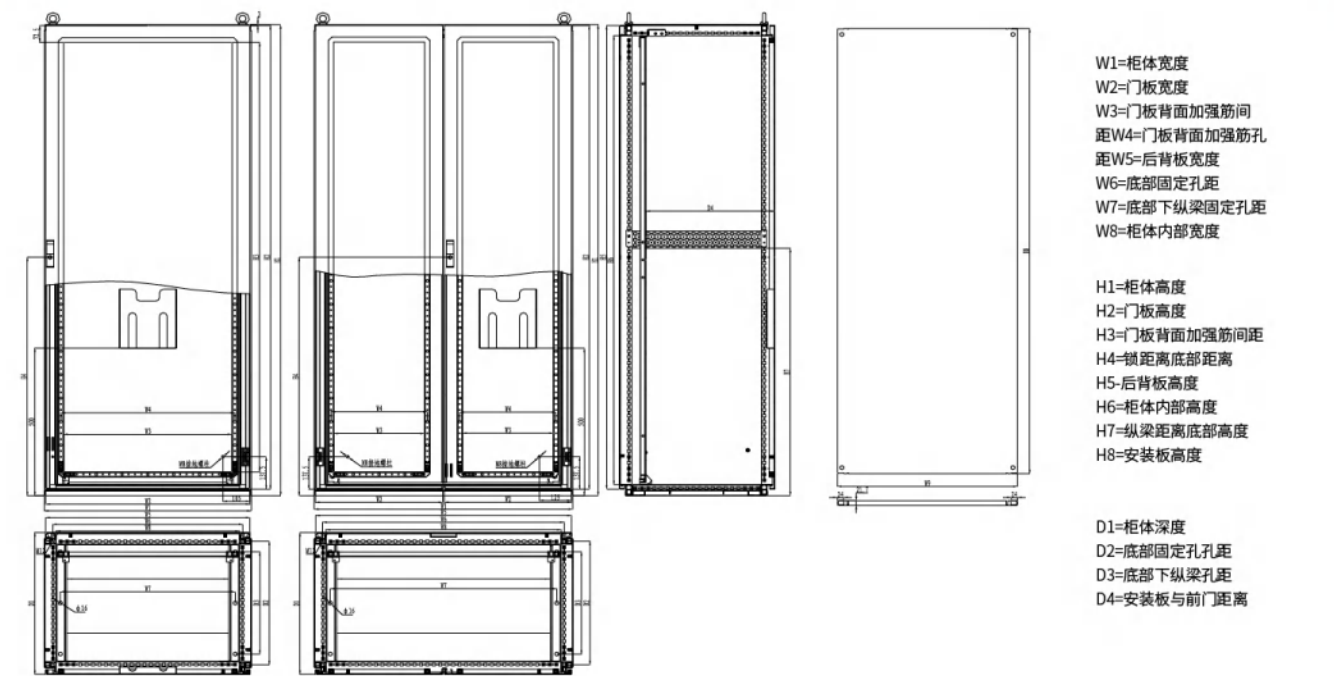
宽度 (Width) mm	数量Quantity	600	800	1200	600	600	700	800	800	1000	1200	600	800	1000	1000	800	600
高度 (Height) mm		1600	1600	1600	1800	1800	1800	1800	1800	1800	1800	2000	2000	2000	2000	2000	2000
深度 (Depth) mm		400	500	500	400	500	500	500	400	400	400	500	500	500	600	600	600
门数 Doors		1	1	2	1	1	1	1	1	2	2	1	1	2	2	1	1
安装板Mounting Plate	1个																
型号ME Model ME	1个																

宽度 (Width) mm	数量Quantity	1000	1200	1200	1200	700	600	800	1000	1200	600	800	1000	1200	800	1000	1200
高度 (Height) mm		2000	2000	2000	2000	2100	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
深度 (Depth) mm		800	600	800	500	500	500	500	500	500	600	600	600	600	800	800	800
门数 Doors		2	2	2	2	1	1	1	2	2	2	1	2	2	1	2	2
安装板Mounting Plate	1个																
型号ME Model ME	1个																

附件 Accessory

安装条MountingBar	2根
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细节图 Details



MS	宽度尺寸 Width								高度尺寸 Height								深度 Depth			
	W1	W2	W3	W4	W5	W6	W7	W8	H1	H2	H3	H4	H5	H6	H7	H8	D1	D2	D3	D4
1600*600*400	604	592	454	474	592	535	478	512	1608	1575	1430	815	1575	1512	853.5	1496	400	325	275	275
1600*800*500	804	792	654	674	792	735	678	712	1608	1575	1430	815	1575	1512	853.5	1496	500	425	375	375
1600*1200*500	1204	1192	1054	1074	1192	1135	1078	1112	1608	1575	1430	815	1575	1512	853.5	1496	500	425	375	375
1800*600*400	604	592	454	474	592	535	478	512	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
1800*600*500	604	592	454	474	592	535	478	512	1808	1775	1630	915	1775	1712	953.5	1696	500	425	375	375
1800*700*500	704	692	554	574	692	635	578	612	1808	1775	1630	915	1775	1712	953.5	1696	500	425	375	375
1800*800*500	804	792	654	674	792	735	678	712	1808	1775	1630	915	1775	1712	953.5	1696	500	425	375	375
1800*800*400	804	792	654	674	792	735	678	712	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
1800*1000*400	1004	992	854	874	992	935	878	912	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
1800*1200*400	1204	1192	1054	1074	1192	1135	1078	1112	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
2000*600*500	604	592	454	474	592	535	478	512	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2000*800*500	804	792	654	674	792	735	678	712	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2000*1000*500	1004	992	854	874	992	935	878	912	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2000*1000*600	1004	992	854	874	992	935	878	912	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*800*600	804	792	654	674	792	735	678	712	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*600*600	604	592	454	474	592	535	478	512	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*1000*800	1004	992	854	874	992	935	878	912	2008	1975	1830	1015	1975	1912	1053.5	1896	800	725	675	675
2000*1200*600	1204	1192	1054	1074	1192	1135	1078	1112	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*1200*800	1204	1192	1054	1074	1192	1135	1078	1112	2008	1975	1830	1015	1975	1912	1053.5	1896	800	725	675	675
2000*1200*500	1204	1192	1054	1074	1192	1135	1078	1112	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2100*700*500	704	692	554	574	692	635	578	612	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*600*500	604	592	454	474	592	535	478	512	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*800*500	804	792	654	674	792	735	678	712	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*1000*500	1004	992	854	874	992	935	878	912	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*600*600	604	592	454	474	592	535	478	512	2108	2075	1930	1065	2075	2012	1103.5	1996	600	525	475	475
2200*800*600	804	792	654	674	792	735	678	712	2108	2075	1930	1065	2075	2012	1103.5	1996	600	525	475	475
2200*1000*600	1004	992	854	874	992	935	878	912	2108	2075	1930	1065	2075	2012	1103.5	1996	600	525	475	475
2200*800*800	804	792	654	674	792	735	678	712	2108	2075	1930	1065	2075	2012	1103.5	1996	800	725	675	675
2200*1000*800	1004	992	854	874	992	935	878	912	2108	2075	1930	1065	2075	2012	1103.5	1996	800	725	675	675
2200*1200*800	1204	1192	1054	1074	1192	1135	1078	1112	2108	2075	1930	1065	2075	2012	1103.5	1996	800	725	675	675

VS 16 - Fold Frame Type General Control Cabinet

VS十六折框架式通用控制柜



- 材料:

框架: 钢板, 1.5mm侧板、后背板: 钢板, 1.5mm
门板: 钢板, 2.0mm安装板: 镀锌板, 2.5mm
- 表面处理:

框架: 电泳
安装板: 镀锌钢板
柜体和门: 前处理 (纳米陶瓷), 粉末涂层, 橘纹
- 防护等级:

标准IP54 (双门)/IP55 (单门)CE
最高IP55 (双门)/IP66 (单门)
- 标准配置

十六折型材框架, 顶板, 底板, 后背板, 吊环4个,
前单开门 (1000mm宽及以上双开门)、
热镀锌安装板1块、底部3块进线活动板、
安装纵梁2根、标准岔道锁1把、木托
- Material:

Frame: Steel plate, 1.5 mm side plate; rear backplate: Steel plate, 1.5 mm
Door panel: Steel plate, 2.0 mm; mounting plate: Galvanized plate, 2.5 mm
- Surface Treatment:

Frame: Electrophoresis
Mounting plate: Galvanized steel plate
Cabinet and doors: Pre-treatment (nanophase ceramics), power coating, orange peel finish
- Protection:

Standard IP54 (dual-swing door) /IP55 (single-swing door) CE
Up to IP55 (dual-swing door) /IP66 (single-swing door)
- Standard Configuration:

16 - fold profile frame, top plate, bottom plate, rear backplate, 4 lifting rings, front single-swing doors (1000 mm width and above double-swing door)
1 hot-dip galvanized mounting plate, 3 incoming movable plates at bottom
2 mounting stringers, 1 standard turnout lock, Wooden plate

产品特点 Features

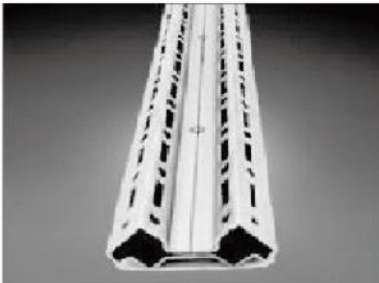
- 以25mm为单位的模数孔精确定位安装板。使用塑料滑块可轻松推动安装板，单人装配更便捷
The mounting plate is positioned accurately with the 25mm module holes. The plastic slider is used to push the mounting plate easily for convenient assembly by one person.
- 对称框架结构，使得无论前后左右或是向上都可以进行快速并柜，稳定且持久
With symmetrical frame structure, the cabinets can be combined quickly in the front and back, left and right or upward, stable and durable.
- 标准化，模块化的概念，为各行业提供多种完美，快速，高性价比的解决方案
With the standardized and modular concept, provide a variety of perfect, fast and high-effective solutions for various industries.
- 在宽度和高度的内部扩展中使用相同的系统附件，内部扩展性更高，为用户提供更多安装可能性
The same system accessories are used in the internal expansion of width and height, and the internal expansion is higher, providing the user with more installation possibilities.
- 框架型材经过电泳工艺，防腐、防锈性能明显优于传统工艺
The frame profile has subject to the electrophoretic process, and its anti-corrosion and anti-rust performance is significantly better than that of the traditional process.



框架上对称面在宽度和高度上有相同的模数孔，
With same module holes on the symmetrical surface of the frame in width and height;
可以扩充丰富的附件，加大安装空间。
Rich accessories can be expanded, increasing installation space.

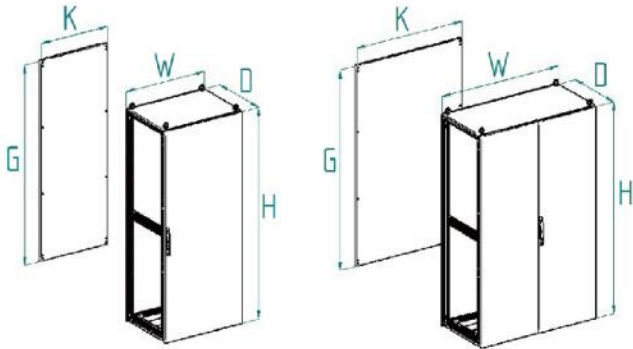


可多方向实现并柜，给予客户更加灵活的现场解决方案。
The cabinets can be combined in multiple directions, giving users more flexible field solutions.



VS框架型材提供了完美的静态力学特性以及宽敞的内部安装空间，完全由自己加工，
全自动辊轧线的加工过程保障了高品质、低成本。
The VS frame profile provides perfect static mechanical properties and a spacious internal installation space, and it can be completely processed automatically, and the machining process of the automatic rolling line guarantees high quality and low cost.

细节图 Details



高度 mm Height mm	1600	1600	1600	1600	1800
宽度 mm Width mm	600	600	800	1200	600
深度 mm Depth mm	400	600	500	500	400
安装板高度 mm Mounting plate height mm	1496	1496	1496	1496	1696
安装板宽度 mm Mounting plate width mm	499	499	699	1099	499
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door panel material thickness mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS166040	VS166060	VS168050	VS161250	VS186040
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of product supply

门 Door	1	1	1	2	1
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movable plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	1	1	1	2	1
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips		■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

高度 mm Height mm	1800	1800	1800	1800	1800
宽度 mm Width mm	800	1000	1200	600	700
深度 mm Depth mm	400	600	500	500	500
安装板高度 mm Mounting plate height mm	1696	1696	1696	1696	1696
安装板宽度 mm Mounting plate width mm	699	899	1099	499	599
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS188040	VS181040	VS181240	VS186050	VS187050
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55

产品供货范围选购配件 Optional accesories within the scope of supply of the product

门 Door	1	2	2	1	1
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movablc plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	1	2	2	1	1
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

高度 mm Height mm	1800	1800	1800	1800	1800
宽度 mm Width mm	800	1200	800	1200	1200
深度 mm Depth mm	500	500	600	600	600
安装板高度 mm Mounting plate height mm	1696	1696	1696	1696	1796
安装板宽度 mm Mounting plate width mm	699	1099	699	1099	1099
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS188050	VS181250	VS188060	VS181260	VS191260
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP54	IP55	IP54	IP54

产品供货范围 Scope of supply of the product

门 Door	1	2	1	2	2
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movablc plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	1	2	1	2	2
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

高度 mm Height mm	2000	2000	2000	2000	2000
宽度 mm Width mm	800	1000	1200	600	800
深度 mm Depth mm	400	400	400	500	500
安装板高度 mm Mounting plate height mm	1896	1896	1896	1896	1896
安装板宽度 mm Mounting plate width mm	699	899	1099	499	699
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS208040	VS201040	VS201240	VS206050	VS208050
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP54	IP54	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	1	2	2	1	1
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movablc plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	1	2	2	1	1
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

高度 mm Height mm	2000	2000	2000	2000	2000
宽度 mm Width mm	1000	1200	600	800	1000
深度 mm Depth mm	500	500	600	GO0	600
安装板高度 mm Mounting plate height mm	1896	1896	1896	1896	1896
安装板宽度 mm Mounting plate width mm	899	1099	499	699	899
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS201050	VS201250	VS206060	VS208060	VS201060
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP54	IP54	IP55	IP55	IP54

产品供货范围 Scope of supply of the product

门 Door	2	2	1	1	2
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	2	2	1	1	2
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

高度 mm Height mm	2000	2000	2000	2000	2100
宽度 mm Width mm	1200	800	1000	1200	700
深度 mm Depth mm	600	800	800	800	500
安装板高度 mm Mounting plate height mm	1896	1896	1896	1896	1996
安装板宽度 mm Mounting plate width mm	1099	699	899	1099	599
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS201260	VS208080	VS201080	VS201280	VS217050
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP54	IP55	IP54	IP54	IP55

产品供货范围 Scope of supply of the product

门 Door	2	1	2	2	1
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	2	1	2	2	1
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

高度 mm Height mm	2200	2200	2200	2200	2200
宽度 mm Width mm	600	600	800	1000	1200
深度 mm Depth mm	500	600	500	500	500
安装板高度 mm Mounting plate height mm	2096	2096	2096	2096	2096
安装板宽度 mm Mounting plate width mm	499	499	699	899	1099
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS226050	VS226060	VS228050	VS221050	VS221250
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP54	IP54

高度 mm Height mm	2200	2200	2200	2200	2200
宽度 mm Width mm	600	600	800	1000	1200
深度 mm Depth mm	500	600	500	500	500
安装板高度 mm Mounting plate height mm	2096	2096	2096	2096	2096
安装板宽度 mm Mounting plate width mm	499	499	699	899	1099
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS226050	VS226060	VS228050	VS221050	VS221250
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP54	IP54

产品供货范围 Scope of supply of the product

门 Door	1	1	1	2	2
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	1	1	1	2	2
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

高度 mm Height mm	2200	2200	2200	2200	2200
宽度 mm Width mm	800	1000	1200	800	1000
深度 mm Depth mm	600	600	600	800	800
安装板高度 mm Mounting plate height mm	2096	2096	2096	2096	2096
安装板宽度 mm Mounting plate width mm	699	899	1099	699	899
柜体材料厚度mm Cabinet material thickness mm	1.5	1.5	1.5	1.5	1.5
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5
型号 Model	VS228060	VS221060	VS221260	VS228080	VS221080
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP54	IP54	IP55	IP54

产品供货范围 Scope of supply of the product

门 Door	1	2	2	1	2
平面岔道锁 Flat turnout lock	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4
接地线 Earthing wire	1	2	2	1	2
木托 Wooden pallet	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■
灯具 Lamp	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■
文件袋 File bag	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■
底座 Base	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■

MIX 15-FOLD MODULE CABINET

MIX十五折模组机柜



- **材料:**
框架: 钢板, 2.0mm 侧板、后背板: 钢板, 1.5mm
门板: 钢板, 2.0mm 安装板: 镀锌板, 2.5mm

- **表面处理:**
柜体和门: 前处理 (纳米陶瓷); 粉末涂层, 橘纹
安装板: 镀锌钢板

- **防护等级:**
标准IP55 (双门)/IP55 (单门)CE
最高IP56 (双门)/IP66 (单门)

- **标准配置**
十五折型材框架, 顶板, 底板, 后背板, 吊环4个
前单开门 (1000mm宽及以上双开门)
热镀锌安装板1块、底部块进线活动板
安装纵梁2根、MS8023-1W平面锁

- **Material:**
Frame: Steel plate, 2.0 mm side plate; rear backplate: Steel plate, 1.5 mm
Door panel: Steel plate, 2.0 mm; mounting plate: Galvanized plate, 2.5 mm

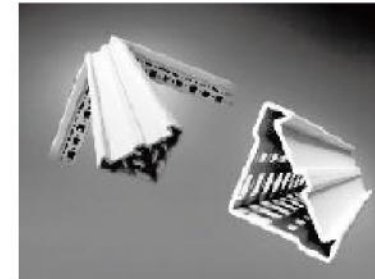
- **Surface Treatment:**
Cabinet and doors: Pre-treatment (nanophase ceramics), power coating, orange peel finish
Mounting plate: Galvanized steel plate

- **Protection:**
Standard IP55 (dual-swing door) / IP55 (single-swing door) CE
Up to IP56 (dual-swing door) / IP66 (single-swing door)

- **Standard Configuration:**
15 - fold profile frame, top plate, bottom plate, rear backplate, 4 lifting rings, front single-swing doors (1000mm width and above double-swing door), 1 hot-dip galvanized mounting plate, Incoming movable plates at bottom, 2 mounting stringers, MS8023-1W flat lock

产品特点 Features

- 新型15折型材框架结构, 荣获多国专利
With new 15-fold profile frame structure, win many national patents.



2.0mm冷轧钢板连续折弯成型
2.0mm cold-rolled steel plate is continuously bent for forming
模块化设计实现单人快速组装
With modular design, realize quick assembly by one person
连续法兰面设计, 排水快, 防水性更好
With continuous flange face design, fast water drainage, and good waterproofing
零部件易于安装, 快速安全
Parts are easily installed, fast and safe

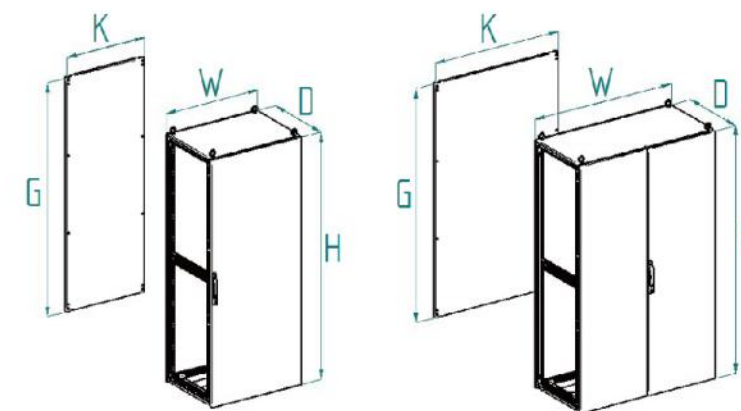


内侧双排25mm间距连续安装孔
Continuous mounting holes with a 25mm spacing of two rows inside
六面对称式结构实现无限扩充机能
With six-sided symmetrical structure, realize infinite expansion function



支持扁平包装, 节省仓储及物流空间IP66高防护等级, 符合IEC60529标准高承重结构通过CE认证, 符合IEC62208标准
Support flat packaging, saving storage and logistics space, with IP66 high protection grade, comply with the IEC60529 standard; the high load bearing structure passes the CE certification and complies with the IEC62208 standard.

细节图 Details



MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	1500	1500	1500	1500	1500	1500
宽度 mm Width mm	600	600	600	800	800	800
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1390	1390	1390	1390	1390	1390
安装板宽度 mm Mounting plate width mm	495	495	495	695	695	695
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX1506040	MIX1506060	MIX1506080	MIX1508040	MIX1508060	MIX1508080
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	1	1	1	1	1	1
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	1	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

高度 mm Height mm	1500	1500	1500	1500	1500	1500
宽度 mm Width mm	1000	1000	1000	1200	1200	1200
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1390	1390	1390	1390	1390	1390
安装板宽度 mm Mounting plate width mm	895	895	895	1095	1095	1095
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX15010040	MIX1510060	MIX1510080	MIX1512040	MIX1512060	MIX1512080
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	2	2	2	2	2	2
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	2	2	2	2	2	2

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	1500	1500	1500	1500	1500	1500
宽度 mm Width mm	600	600	600	800	800	800
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1490	1490	1490	1490	1490	1490
安装板宽度 mm Mounting plate width mm	495	495	495	695	695	695
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX1606040	MIX1606060	MIX1606080	MIX1608040	MIX1608060	MIX1608080
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	1	1	1	1	1	1
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	1	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

高度 mm Height mm	1600	1600	1600	1600	1600	1600
宽度 mm Width mm	1000	1000	1000	1200	1200	1200
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1490	1490	1490	1490	1490	1490
安装板宽度 mm Mounting plate width mm	895	895	895	1095	1095	1095
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX16010040	MIX1610060	MIX1610080	MIX1612040	MIX1612060	MIX1612080
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	2	2	2	2	2	2
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	2	2	2	2	2	2

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	1800	1800	1800	1800	1800	1800
宽度 mm Width mm	600	600	600	800	800	800
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1690	1690	1690	1690	1690	1690
安装板宽度 mm Mounting plate width mm	495	495	495	695	695	695
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX1806040	MIX1806060	MIX1806080	MIX1808040	MIX1808060	MIX1808080
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	1	1	1	1	1	1
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	1	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	1800	1800	1800	1800	1800	1800
宽度 mm Width mm	1000	1000	1000	1200	1200	1200
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1690	1690	1690	1690	1690	1690
安装板宽度 mm Mounting plate width mm	895	895	895	1095	1095	1095
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX18010040	MIX1810060	MIX1810080	MIX1812040	MIX1812060	MIX1812080
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	2	2	2	2	2	2
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	2	2	2	2	2	2

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	2000	2000	2000	2000	2000	2000
宽度 mm Width mm	600	600	600	800	800	800
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1890	1890	1890	1890	1890	1890
安装板宽度 mm Mounting plate width mm	495	495	495	695	695	695
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancd material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX2006040	MIX2006060	MIX2006080	MIX2008040	MIX2008060	MIX2008080
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	1	1	1	1	1	1
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	1	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	2000	2000	2000	2000	2000	2000
宽度 mm Width mm	1000	1000	1000	1200	1200	1200
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1890	1890	1890	1890	1890	1890
安装板宽度 mm Mounting plate width mm	895	895	895	1095	1095	1095
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancd material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX20010040	MIX2010060	MIX2010080	MIX2012040	MIX2012060	MIX2012080
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	2	2	2	2	2	2
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	2	2	2	2	2	2

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	2100	2100	2100	2100	2100	2100
宽度 mm Width mm	600	600	600	800	800	800
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1990	1990	1990	1990	1990	1990
安装板宽度 mm Mounting plate width mm	495	495	495	695	695	695
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancd material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX2106040	MIX2106060	MIX2106080	MIX2108040	MIX2108060	MIX2108080
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	1	1	1	1	1	1
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	1	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	2100	2100	2100	2100	2100	2100
宽度 mm Width mm	1000	1000	1000	1200	1200	1200
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	1990	1990	1990	1990	1990	1990
安装板宽度 mm Mounting plate width mm	895	895	895	1095	1095	1095
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancd material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX21010040	MIX2110060	MIX2110080	MIX2112040	MIX2112060	MIX2112080
防护等级IP, 符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	2	2	2	2	2	2
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	2	2	2	2	2	2

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	2200	2200	2200	2200	2200	2200
宽度 mm Width mm	600	600	600	800	800	800
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	2090	2090	2090	2090	2090	2090
安装板宽度 mm Mounting plate width mm	495	495	495	695	695	695
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX2206040	MIX2206060	MIX2206080	MIX2208040	MIX2208060	MIX2208080
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	1	1	1	1	1	1
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	1	1	1	1	1	1

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

MIX十五折模组机柜 MIX 15-FOLD MODULE CABINET

高度 mm Height mm	2200	2200	2200	2200	2200	2200
宽度 mm Width mm	1000	1000	1000	1200	1200	1200
深度 mm Depth mm	400	600	800	400	600	800
安装板高度 mm Mounting plate height mm	2090	2090	2090	2090	2090	2090
安装板宽度 mm Mounting plate width mm	895	895	895	1095	1095	1095
柜体材料厚度mm Cabinet material thickness mm	2.0	2.0	2.0	2.0	2.0	2.0
门板材料厚度mm Door pancl material thickncss mm	2.0	2.0	2.0	2.0	2.0	2.0
安装板厚度mm Mounting thickness mm	2.5	2.5	2.5	2.5	2.5	2.5
型号 Model	MIX22010040	MIX2210060	MIX2210080	MIX2212040	MIX2212060	MIX2212080
防护等级IP,符合IEC60529标准 Protection grade IP, comply with the IEC60529 standard	IP55	IP55	IP55	IP55	IP55	IP55

产品供货范围 Scope of supply of the product

门 Door	2	2	2	2	2	2
MS8023-1W平面锁 MS8023-1W flat lock	1	1	1	1	1	1
安装纵梁 Mounting stringer	2	2	2	2	2	2
进线活动板 Incoming movablcl plate	3	3	3	3	3	3
吊环 Lifting ring	4	4	4	4	4	4
接地线 Earthing wire	2	2	2	2	2	2

选购配件 Optional accessories

侧板 Side plate	■	■	■	■	■	■
三排孔安装纵梁 Mounting stringer with three rows of holes	■	■	■	■	■	■
门安装条 Door mounting strips	■	■	■	■	■	■
灯具 Lamp	■	■	■	■	■	■
门限位开关 Door limit switch	■	■	■	■	■	■
门制动器 Door brake	■	■	■	■	■	■
文件袋 File bag	■	■	■	■	■	■
电脑托盘 Computer tray	■	■	■	■	■	■
底座 Base	■	■	■	■	■	■
并柜附件 Cabinet combination accessory	■	■	■	■	■	■

DQ Box Series

DQ箱系列 DQ-1



- **材料:**
箱体: 钢板1.5mm
门板, 面板: 钢板2.0mm

- **表面处理:**
表面处理: 磷化, 喷涂粉末涂层,
颜色RAL7035或者RAL7032橘纹
2.5mm的镀锌安装板

- **防护等级:**
防护等级Ip54

- **Material:**
Enclosure: Steel Plate 1.5mm
Door Plate & Panel: Steel Plate 2.0mm

- **Surface Treatment:**
Phosphating, Spraying Powder Coating,
Color RAL7035 or RAL7032 with orange
peel 2.5mm Galvanized Mounting Plate

- **Protection:**
Ip54

DQ箱系列 DQ-1

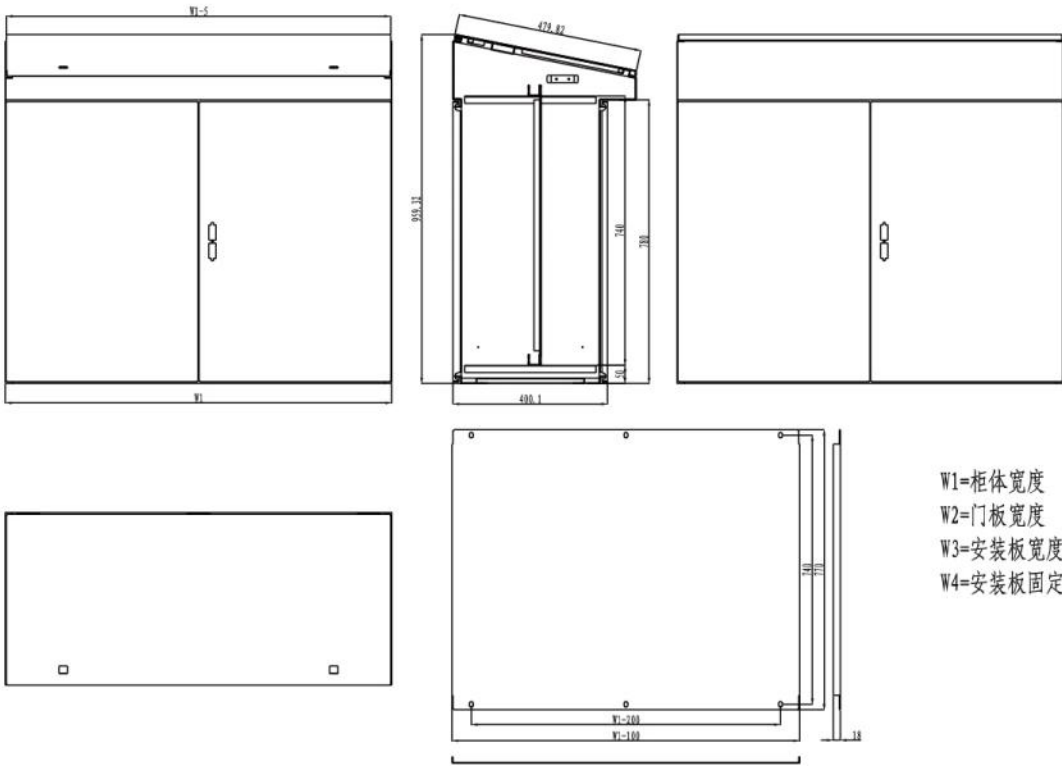
产品特点

- 前后开门, 方便安装板的装配和维修.
- 上盖板装有液压支撑可以上掀60度, 方便面板上器件的装配和接线
- 安装板可以前后移动.
- 底部设置进线盖板, 可以拆卸后开进线孔.

Feature

- Front & Rear doors, easy for mounting plant assembly and maintenance
- Top cover plate is equipped with hydraulic support can lift on 60°, easy for electric device assembly and wiring
- Mounting plate could move forward & back
- Cable inlet cover plate on the bottom; the cover plate can be dismounted to drill holes

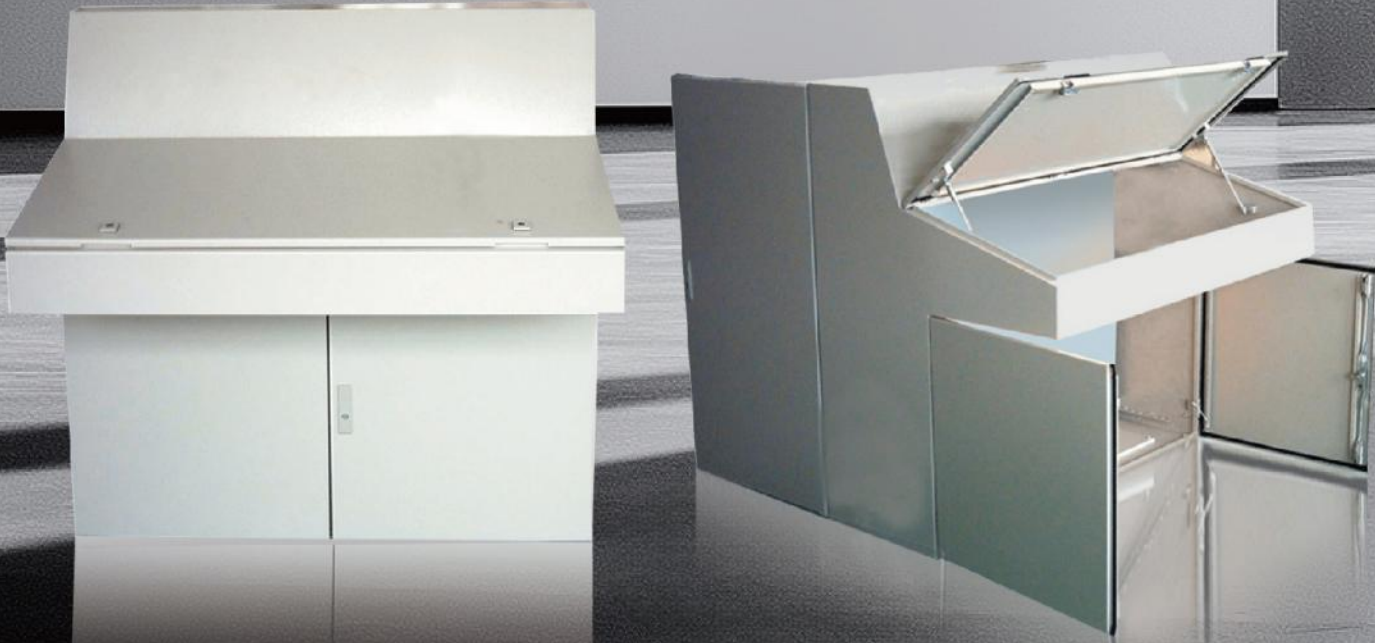
细节图 Details



宽度 (Width) mm	数量Quantity	600	800	1000	1200	1400	1500
高度 (Height) mm		960	960	960	960	960	960
深度 (Depth) mm		400-480	400-480	400-480	400-480	400-480	400-480
门数 Doors	单门 Single	双门 Double	双门 Double	双门 Double	双门 Double	双门 Double	双门 Double
安装板 Mounting Plate	1个	1个	1个	1个	1个	1个	1个
盖板 Cover Plate	1个	1个	1个	1个	1个	1个	1个

DQ Box Series

DQ箱系列 DQ-2



- **材料:**
箱体: 钢板1.5mm
门板,面板: 钢板2.0mm
 - **表面处理:**
表面处理: 磷化, 喷涂粉末涂层,
颜色RAL7035或者RAL7032橘纹
2.5mm的镀锌安装板
 - **防护等级:**
防护等级Ip54
- **Material:**
Enclosure: Steel Plate 1.5mm
Door Plate & Panel: Steel Plate 2.0mm
 - **Surface Treatment:**
Phosphating, Spraying Powder Coating,
Color RAL7035 or RAL7032 with orange
peel 2.5mm Galvanized Mounting Plate
 - **Protection:**
Ip54

DQ箱系列 DQ-2

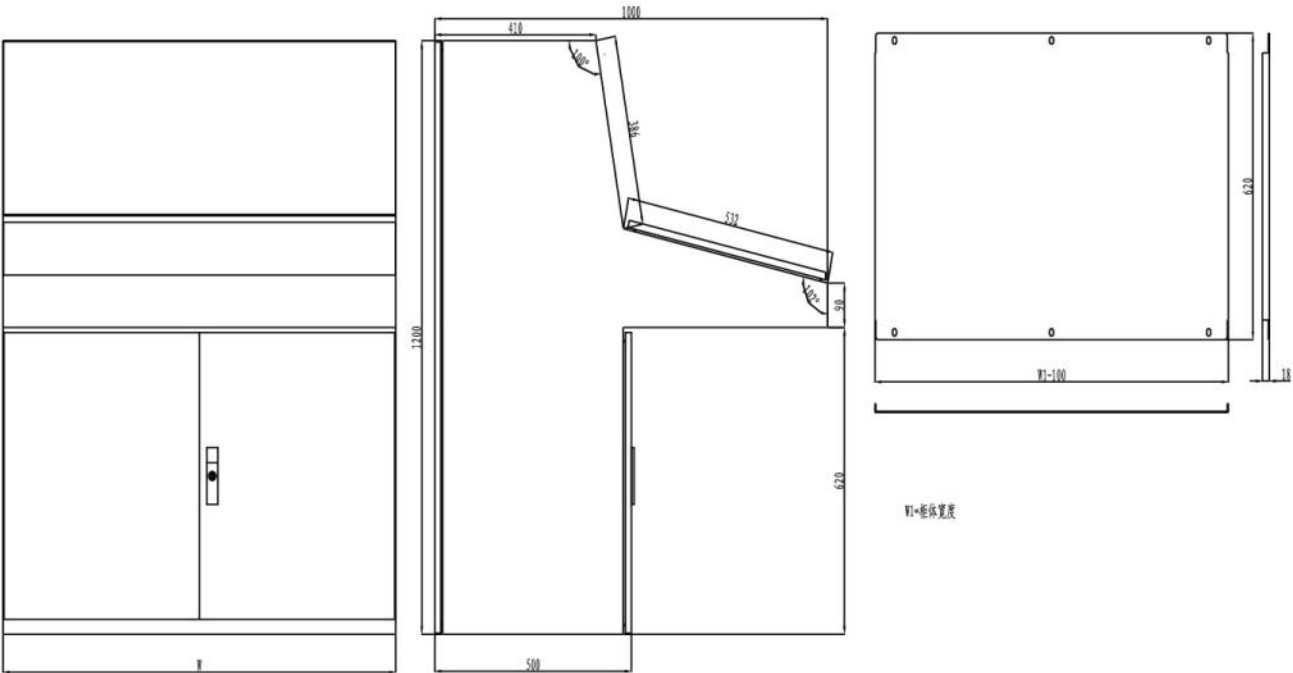
产品特点

- 前后开门, 方便安装板的装配和维修
- 盖板装有液压支撑可以掀开60度, 方便面板上器件的装配和接线
- 安装板可以前后移动
- 底部设置进线盖板, 可以拆卸后开进线孔

Feature

- Front & Rear doors, easy for mounting plant assembly and maintenance
- The cover plate is equipped with hydraulic support can lift on 60°, easy for electric device assembly and wiring
- Mounting plate could move forward & back
- Cable inlet cover plate on the bottom; the cover plate can be dismounted to drill holes

细节图 Details



宽度 (Width) mm	数量Quantity	600	800	1000	1200
高度 (Height) mm		1200	1200	1200	1200
深度 (Depth) mm		500-1000	500-1000	500-1000	500-1000
门数 Doors		双门 Double	双门 Double	双门 Double	双门 Double
安装板 Mounting Plate		1个	1个	1个	1个
盖板 Cover Plate		2个	2个	2个	2个

Stainless Steel Junction Box Dk

不锈钢接线箱DK

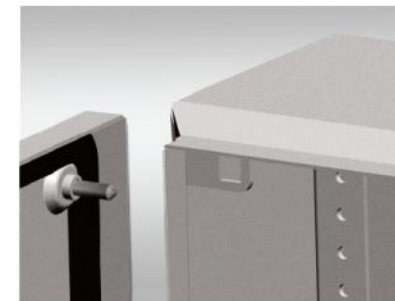


- **材料:**
304不锈钢
箱体1.2mm、箱盖1.2mm
宽度或高度尺寸大于等于500mm时料厚为1.5mm
- **表面处理:**
单面拉丝 320目
- **防护等级:**
防护等级Ip54
- **标准配置**
箱体, 盒盖四周带聚氨酯泡沫塑料密封圈以及包孔
孔塞壁挂件含塑料套管的箱盖螺钉.壁挂件

- **Material:**
304 stainless steel
Enclosure 1.2mm, Door Plate 1.2mm,
When width or height 500mm, it is 1.5mm
- **Surface Treatment:**
single wire drawing, 320 meshes
- **Protection:**
Ip54
- **Standard Configuration:**
Box polyester foam plastic seal cover screw with
plastic sleeve hanging piece

不锈钢接线箱DK Stainless Steel Junction box DK

- DK采用不锈钢材质的箱盖螺钉,可以使得防护等级更高
DK series use stainless steel screws to get higher protection level.
- CB箱的铰链可以使开门达到180度,操作空间更加便捷
Hinges of CB series could make door open to 180 which has more convenient operation space
- MB独特的防水边设计可以保证开门时雨水不流入箱体
MB Unique waterproof edge prevent water into box
- 所有箱体的焊缝全部采用独特的焊接工艺,焊接以后不打磨,保证了不锈钢材质不受伤害以及外观的一致性
Unique welding technique applied on welding line guarantee material from harm and appearance consistency.
- 所有箱体在采用导电胶条后均可以满足EMC要求
After using conductive tape, all box could satisfy EMC demand.



- 盖板用螺钉固定,可以迅速打开及可靠关闭.箱体折边设计简洁.提供更大的安装空间
- 底部支架为螺纹孔,能够在上下表面安装导轨,使箱体深度得到更好的使用
- 底部可根据客户要求定制安装板,提供更灵活的安装空间
- Cover Plate is fixed by thread screw for rapid open & reliable close. Simple design edge fold provides more installation space.
- The bottom support has threaded hole, which could install slide way on top & bottom plate surface. It makes box depth get better use.
- It could be custom made mounting plate on the bottom according to client demand. Provide more flexible installation space.

产品特点 Feature

- 为了满足制药,食品等卫生要求较高行业的需求,以及在高腐蚀环境下保证箱体的正常使用,东安还提供了相应的不锈钢箱体。
- 不锈钢箱体采用304以上牌号的拉丝不锈钢,采用独特的加工工艺.从而使得箱体的外观和品质更加出众。
- Dongan provides stainless steel box for high level health demand industry like pharmacy & food industry, as well as high corrosive environment.
- We use 304 wire drawing stainless steel with unique process technique to get outstanding look and quality.

不锈钢接线箱DK Stainless Steel Junction box DK

上下无封板深度80 mmNo plate on top & bottom.Depth 80mm

宽度 (Width) mm	数量Quantity	150	200	200	300	300	400	600
高度 (Height) mm		150	150	200	150	200	200	200
深度 (Depth) mm		80	80	80	80	80	80	80

标配附件 Standardized Accessory

孔塞Hole Plug	4个	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800
壁挂件Hanging Piece	4个	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801

定制附件 Custom Made Accessory

安装板 Mounting Plate	1个	1340.118	1340.218	1340.228	1340.218	1340.328	1340.428	1340.628
导轨 Slidy Way 35/7.5	1个	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000
导轨 Slidy Way 35/15	1个	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000

深度 120mm Depth 120mm

宽度 (Width) mm	数量Quantity	150	200	200	300	300	400	600
高度 (Height) mm		150	150	200	150	200	200	200
深度 (Depth) mm		120	120	120	120	120	120	120
型号 (Model) DK	1个	1310.111	1310.210	1310.211	1310.311	1310.321	1310.421	1310.431

标配附件 Standardized Accessory

孔塞Hole Plug	4个	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800
壁挂件Hanging Piece	4个	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801

定制附件 Custom Made Accessory

安装板 Mounting Plate	1个	1340.111	1340.210	1340.221	1340.311	1340.321	1340.421	1340.431
导轨 Slidy Way 35/7.5	1个	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000
导轨 Slidy Way 35/15	1个	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000

宽度 (Width) mm	数量Quantity	500	500	600	600	600	800	800
高度 (Height) mm		200	300	200	300	400	200	400
深度 (Depth) mm		120	120	120	120	120	120	120
型号 (Model) DK	1个	1310.521	1310.531	1310.621	1310.631	1310.641	1310.821	1310.841

标配附件 Standardized Accessory

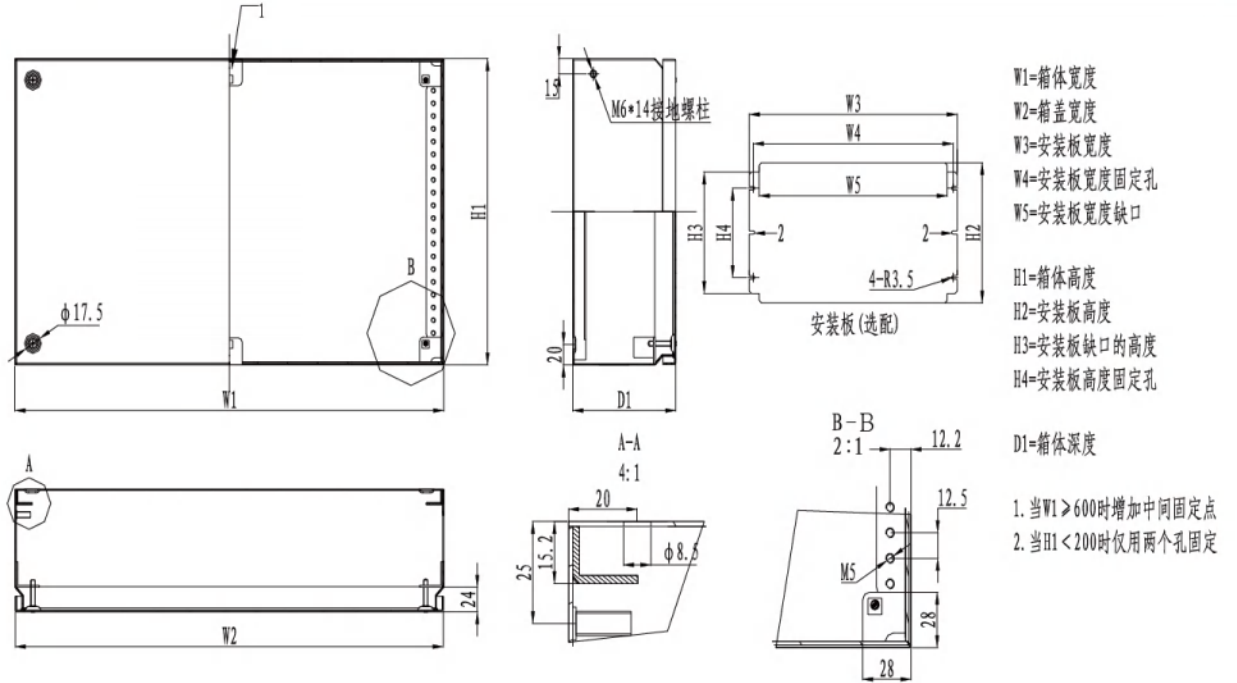
孔塞Hole Plug	4个	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800	1162.800
壁挂件Hanging Piece	4个	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801	1161.801

定制附件 Custom Made Accessory

安装板 Mounting Plate	1个	1340.521	1340.531	1340.621	1340.631	1340.641	1340.821	1340.841
导轨 Slidy Way 35/7.5	1个	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000	8560.000
导轨 Slidy Way 35/15	1个	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000	8561.000

外形尺寸可以按照要求定制, 标准配置不变.颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special calor or custom made accessory request.

细节图 Details



CB	宽度尺寸 Width					高度尺寸 Height				深度 Depth
	W1	W2	W3	W4	W5	H1	H2	H3	H4	DI
150*150*80	150	149	135	116	103	150	125	123		80
200*150*80	200	199	185	166	153	150	125	123		80
200*200*80	200	199	185	166	153	200	175	173	75	80
300*150*80	300	299	285	266	253	150	125	123		80
300*200*80	300	299	285	266	253	200	175	173	75	80
400*200*80	400	399	385	366	353	200	175	173	75	80
600*200*80	600	599	585	566	553	200	175	173	75	80
150*150*120	150	149	135	116	103	150	125	123		120
200*150*120	200	199	185	166	153	150	125	123		120
200*200*120	200	199	185	166	153	200	175	173	75	120
300*150*120	300	299	285	266	253	150	125	123		120
300*200*120	300	299	285	266	253	200	175	173	75	120
400*200*120	400	399	385	366	353	200	175	173	75	120
400*300*120	400	399	385	366	353	300	275	273	175	120
500*200*120	500	499	485	466	453	200	175	173	75	120
500*300*120	500	499	485	466	453	300	275	273	175	120
600*200*120	600	599	585	566	553	200	175	173	75	120
600*300*120	600	599	585	566	553	300	275	273	175	120
600*400*120	600	599	585	566	553	400	375	373	275	120
800*200*120	800	799	785	766	753	200	175	173	75	120
800*400*120	800	799	785	766	753	400	375	373	275	120

Stainless Steel Small Control Box CB

不锈钢小型控制箱CB



- **材料:**
304不锈钢
箱体1.2mm 箱盖1.5mm
宽度或高度尺寸大于等于500mm时料厚为1.5mm
门板为2.0mm安装板镀锌 2.5mm
 - **表面处理:**
单面拉丝 320目
 - **防护等级:**
防护等级Ip54
 - **标准配置**
箱体, 门板四周带聚氨酯泡沫塑料密封圈, 1把小方锁固定在门板左侧, 镀锌安装板, 背部配孔塞, 壁挂件
- **Material:**
304 stainless steel
Enclosure 1.2mm, Door Plate 1.5mm,
When width or height ≥ 500mm, it is 1.5mm, door plate is 2.0mm Mounting Plate is galvanized 2.5mm
 - **Surface Treatment:**
single wire drawing, 320 meshes
 - **Protection:**
Ip54
 - **Standard Configuration:**
Box, polyester foam plastic seal cover screw with plastic sleeve one lock on the left of door galvanized mounting hanging piece

不锈钢紧装式控制箱MB Stainless Steel Compact Control Box MB

- 更加精巧的180°铰链可以使开门角度最大化, 更加便于操作
More elaborate 180° hinge makes open angle maximum, and makes operation more convenient.
- 在高度低于250mm的情况下仍然可以使用两个铰链, 使门板更加稳固
Two hinges are still available to use under 250mm height; it makes front plate more stable.
- 独特的防水边设计以及胶条处理可以使防护等级最高达到IP56
Unique waterproof edge fold & sealing rubber strip make protection level to IP56.
- 提供安装板保证最大化的安装空间
Provide mounting plate to maximize installation space.

宽度 (Width) mm	数量Quantity	150	200	150	200	200	300	500
高度 (Height) mm		150	200	300	300	400	400	500
深度 (Depth) mm		80	80	80	80	80	80	80
安装板Mounting Plate	1个							
型号CB (Model) CB	1个							

标配附件 Standardized Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板 (选配) Cable Cover Plate (optional)	1个

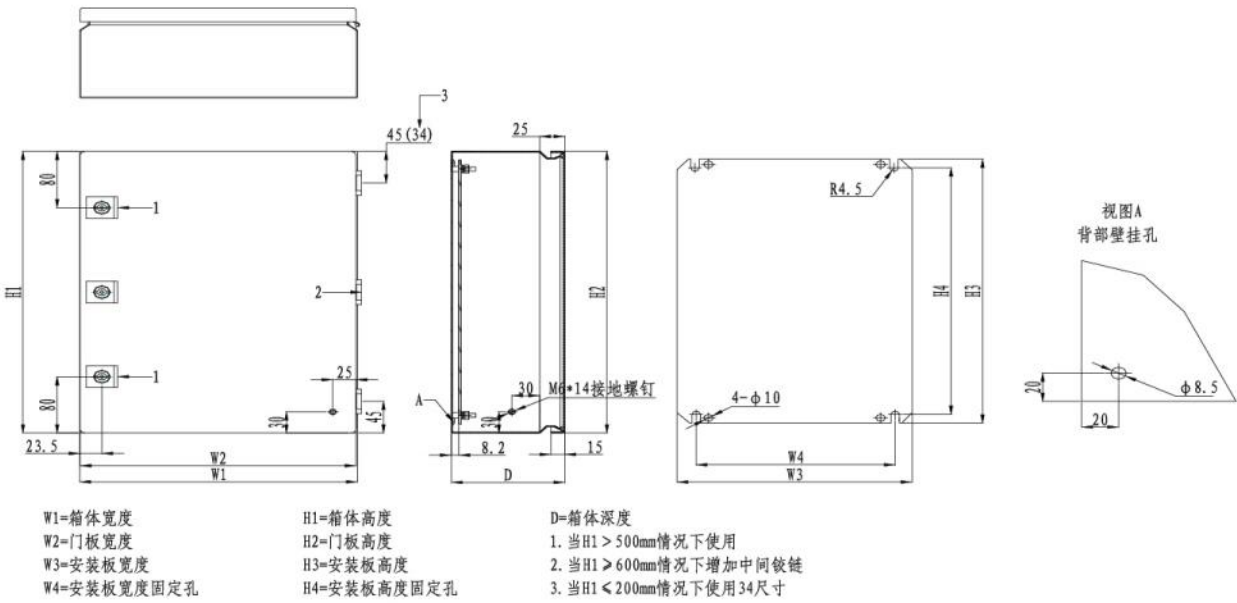
宽度 (Width) mm	数量Quantity	150	200	150	200	200	300	500
高度 (Height) mm		150	200	300	300	400	400	500
深度 (Depth) mm		120	120	120	120	120	120	120
安装板Mounting Plate	1个							
型号CB (Model) CB	1个							

标配附件 Standardized Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板 (选配) Cable Cover Plate (optional)	1个

外形尺寸可以按照要求定制, 标准配置不变. 颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard Configuration Please specify on the contract if any special color or custom made accessory request.

细节图 Details



CB	宽度尺寸 Width				高度尺寸 Height				深度 Depth
	W1	W2	W3	W4	H1	H2	H3	H4	
150*150*80	150	148	104	65	150	150	125	100	80
200*200*80	200	198	154	115	200	200	175	150	80
150*300*80	150	148	104	65	300	300	275	250	80
200*300*80	200	198	154	115	300	300	275	250	80
200*400*80	200	198	154	115	400	400	375	350	80
300*400*80	300	298	254	215	400	400	375	350	80
500*500*80	500	498	454	415	500	500	475	450	80
150*150*120	150	148	104	65	150	150	125	100	120
200*200*120	200	198	154	115	200	200	175	150	120
150*300*120	150	148	104	65	300	300	275	250	120
200*300*120	200	198	154	115	300	300	275	250	120
200*400*120	200	198	154	115	400	400	375	350	120
300*400*120	300	298	254	215	400	400	375	350	120
500*500*120	500	498	454	415	500	500	475	450	120

Stainless Steel Compact Control Box MB

不锈钢紧装式控制箱MB



- 材料:
304不锈钢
箱体1.2mm 箱盖1.5mm
宽度或高度尺寸大于等于500mm时料厚为1.5mm
门板为2.0mm安装板镀锌2.5mm
- 表面处理:
单面拉丝 320目
- 防护等级:
Ip54
- 标准配置
箱体, 门板四周带聚氨酯泡沫塑料密封圈, 1把不锈钢小方锁固定在门板左侧, 镀锌安装板, 背部配孔塞, 壁挂件, 两根安装条

- Material:
304 stainless steel
Enclosure 1.2mm, Door Plate 1.5mm,
When width or height > 500mm, it is 1.5mm, door plate is 2.0mm Mounting Plate is galvanized 2.5mm
- Surface Treatment:
single wire drawing, 320 meshes
- Protection:
Ip54
- Standard Configuration:
Box polyester foam plastic seal cover screw with plastic sleeve one lock on the left of door galvanized mounting hole plug & hanging piece two mounting bars

不锈钢紧装式控制箱MB Stainless Steel Compact Control Box MB

宽度 (Width)200-600,高度(Height)300-500

宽度 (Width) mm	数量Quantity	200	300	300	380	380	380
高度 (Height) mm		300	300	400	300	300	380
深度 (Depth) mm		155	210	210	155	210	210
安装板Mounting Plate	1个						
型号ME Model ME	1个						

宽度 (Width) mm	数量Quantity	400	300	400	500	500	600	600
高度 (Height) mm		400	500	500	500	500	380	380
深度 (Depth) mm		210	210	210	210	300	210	350
安装板Mounting Plate	1个							
型号ME Model ME	1个							

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

宽度 (Width)380-760,高度 (Height)500-800

宽度 (Width) mm	数量Quantity	380	380	600	600
高度 (Height) mm		600	600	600	600
深度 (Depth) mm		210	350	210	350
安装板Mounting Plate	1个				
型号ME Model ME	1个				

宽度 (Width) mm	数量Quantity	600	600	600	760	760
高度 (Height) mm		760	760	800	760	760
深度 (Depth) mm		210	350	250	210	350
安装板Mounting Plate	1个					
型号ME Model ME	1个					

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

外形尺寸可以按照要求定制,标准配置不变.颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special calor or custom made accessory request.

产品特点 Feature

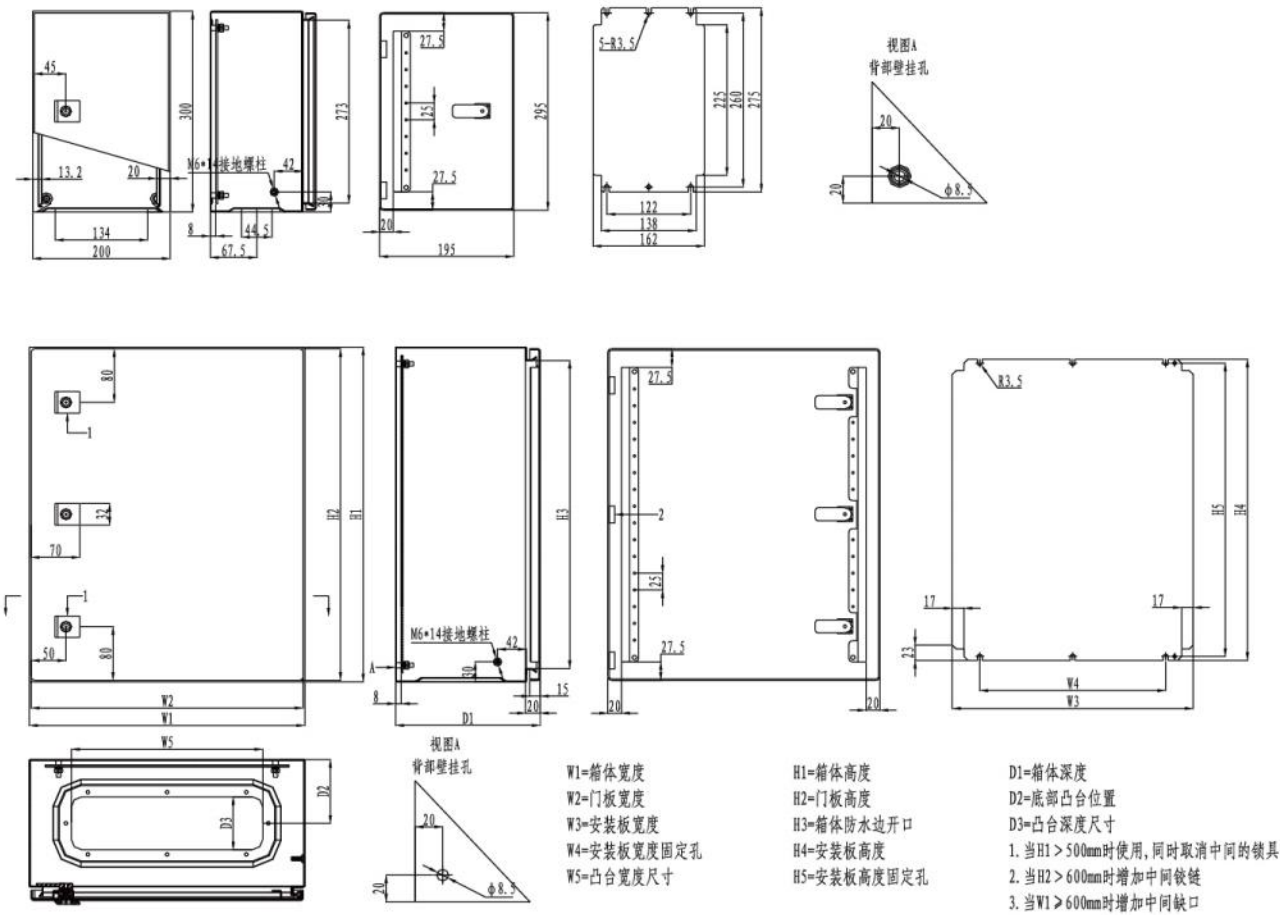
东安的紧装式控制箱在原有的基础上进行了诸多改进,从而使得其质量更好,价格更低,使用更方便

- 区别于原有的生产方式使得质量和效率更高
- 提供了10多种模具生产的规格可供客户选择.

Dongan Compact Control Box makes great improvement based on former model, has better quality lower price and more convenient.

- New production mode makes better quality & efficiency.
- Over ten optional moulds to clients.

细节图 Details



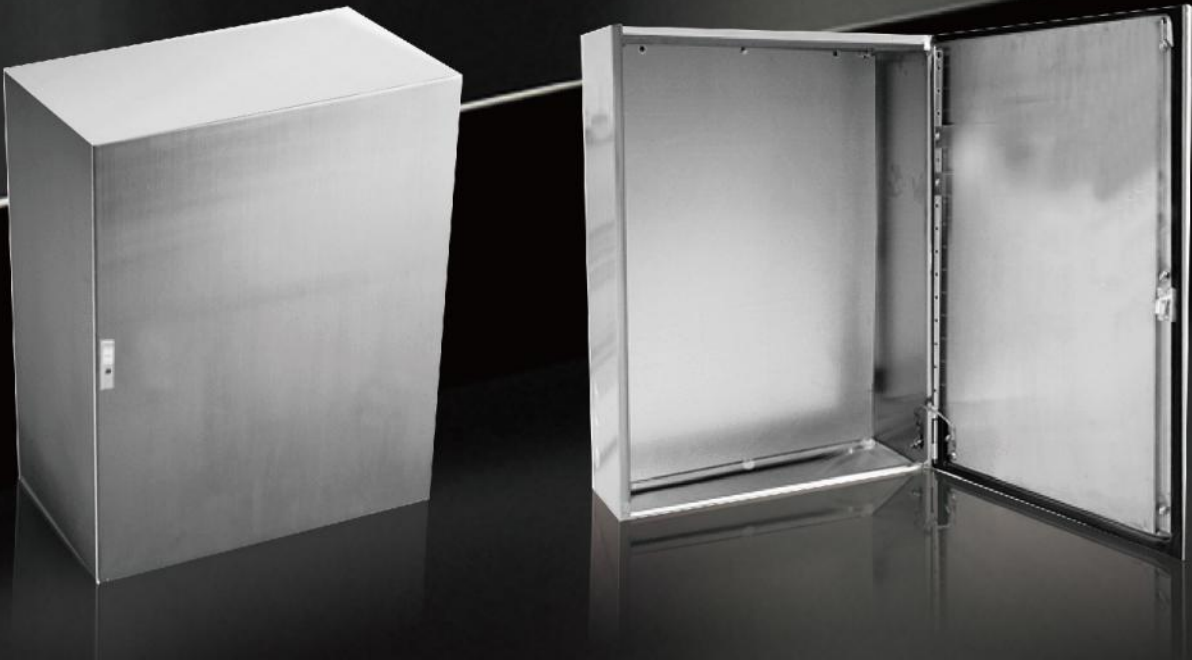
不锈钢紧装式控制箱MB Stainless Steel Compact Control Box MB

- 经过多重折边的防水槽在开门时防止脏物和水的侵入, 另外机械手焊接也保证拼缝处的焊接更加可靠.靠美观
Multiple folds water proof edge prevent dirt & water invasion.Robot welding guarantee edge jointmuch more reliable & beautiful,
- 门板由模具一次成型, 效率更高, 外形更美观.
Door plate is mould shaped in one punch; get higher efficiency and better sharp.
- 背部预留壁挂孔用于壁挂件或直接安装在墙壁上
Hanging hole on rear plate is reserve for hanging piece or direct hanging on wall.
- 底部电缆封板在底部凸台成型后加密封圈固定在箱体上.
After bottom cable inlet shaped,cable cover plate with seal ring on bottom is fixed on the box.
- 箱体上的接地螺钉提供了门板可靠的接地
Grounding screw on the box guarantee reliable ground connection

MB	宽度尺寸 Width					高度尺寸 Height					深度 Depth		
	W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3
300*300*210	300	295	250	170	180	300	295	260	250	238	210	95	60
300*400*210	300	295	250	170	180	400	395	360	350	338	210	95	60
380*300*155	380	375	330	250	180	300	295	260	250	238	155	67.5	60
380*300*210	380	375	330	250	279	300	295	260	250	238	210	95	79
380*380*210	380	375	330	250	279	380	375	340	330	318	210	95	79
400*400*210	400	395	350	270	279	400	395	360	350	338	210	95	79
300*500*210	300	295	250	170	180	500	495	460	450	438	210	95	60
400*500*210	400	395	350	270	279	500	495	460	450	438	210	95	79
500*500*210	500	495	450	370	380	500	495	460	450	438	210	95	100
600*380*210	600	595	550	470	503	380	375	340	330	318	210	95	118
600*380*350	600	595	550	470	503	380	375	340	330	318	350	165	118
380*600*210	380	375	330	250	279	600	595	560	550	538	210	95	79
380*600*350	380	375	330	250	279	600	595	560	550	538	350	165	79
400*500*210	400	395	350	270	279	500	495	460	450	438	210	95	79
500*500*210	500	495	450	370	380	500	495	460	450	438	210	95	100
500*500*300	500	495	450	370	380	500	495	460	450	438	300	140	100
600*600*210	600	595	550	470	503	600	595	560	550	538	210	95	118
600*600*350	600	595	550	470	503	760	755	720	710	698	350	165	118
600*760*210	600	595	550	470	380	760	755	720	710	698	210	95	100
600*760*350	600	595	550	470	503	760	755	720	710	698	350	165	118
600*800*250	600	595	550	470	503	800	795	760	750	738	250	115	118
760*760*210	760	755	710	630	503	760	755	720	710	698	210	95	118
760*760*350	760	755	710	630	503	760	755	720	710	698	350	165	118

Stainless Steel Compact Control Box ME

不锈钢紧装式控制箱ME



- 材料:
304 不锈钢
箱体1.2mm 箱盖1.5mm
宽度或高度尺寸大于等于500mm时料厚为1.5mm
门板为2.0mm安装板镀锌2.5mm
 - 表面处理:
单面拉丝 320目
 - 防护等级:
防护等级Ip54
 - 标准配置
箱体, 门板四周带聚氨酯泡沫塑料密封圈, 1把不锈钢小方锁固定在门板左侧, 镀锌安装板, 背部配孔塞, 壁挂件, 两根安装条
- Material:
304 stainless steel
Enclosure 1.2mm, Door Plate1.5mm,
When width orheightz500mm, it is 1.5mm, door plate is 2.0mmMounting Plate is galvanized 2.5mm
 - Surface Treatment:
single wiredrawing, 320 meshes
 - Protection:
Ip54
 - Standard Configuration:
Boxpolyester foam plastic sealcover screw with plastic sleeve one lock on the left of doorgalvanized mounting hole plug & hanging piece two mounting bars

不锈钢紧装式控制箱ME Stainless Steel Compact Control Box ME

宽度 (Width) mm	数量Quantity	600	600	600	600	800	1000	1000
高度 (Height) mm		800	800	1000	1200	1200	760	760
深度 (Depth) mm		210	300	300	300	300	210	300
门数 Doors								
安装板 Mounting Plate		单门Single	单门Single	单门Single	单门Single	单门Single	双门Double	双门Double
型号ME Model ME		1个						

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

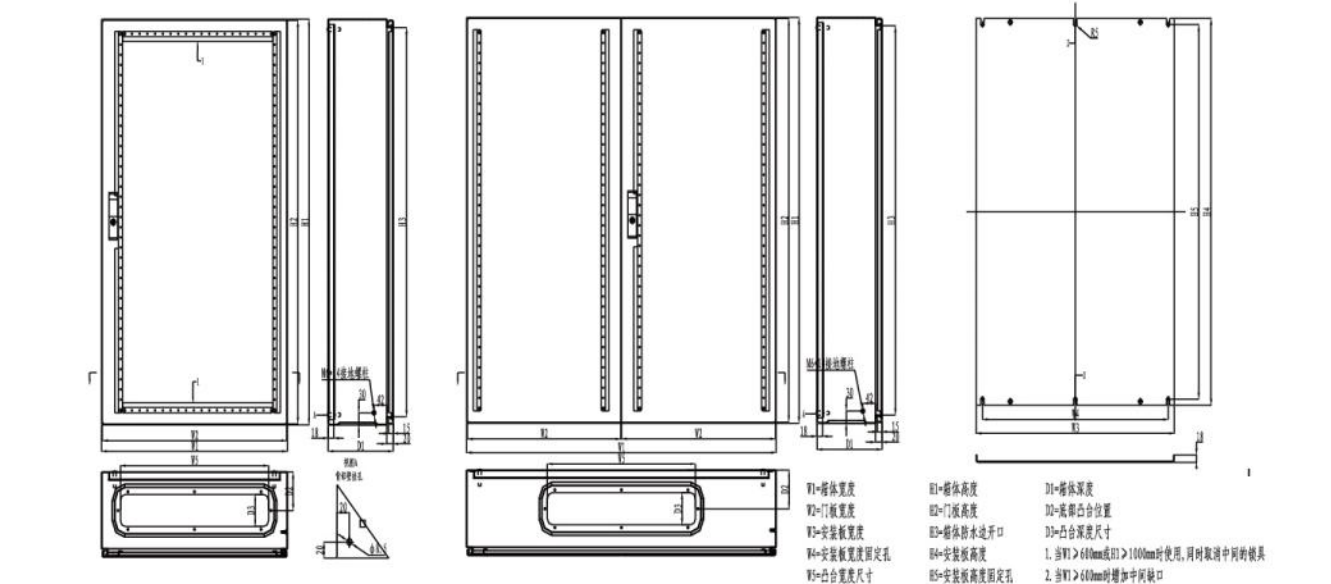
宽度 (Width) mm	数量Quantity	1000	1000	1000	1200
高度 (Height) mm		1000	1200	1400	1400
深度 (Depth) mm		300	300	300	300
门数 Doors					
安装板 Mounting Plate		双门Double	双门Double	双门Double	双门Double
型号ME Model ME		1个			

附件 Accessory

孔塞Hole Plug	4个
壁挂件Hanging Piece	4个
电缆封板CableCoverPlate	1个
安装条MountingBar	2根

外形尺寸可以按照要求定制, 标准配置不变. 颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special calor or custom made accessory request.

细节图 Details



ME	宽度尺寸 Width					高度尺寸 Height					深度 Depth		
	W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3
600*800*210	600	595	540	500	503	800	795	760	754	724	210	95	118
600*800*300	600	595	540	500	503	800	795	760	754	724	300	140	118
600*1000*300	600	595	540	500	503	1000	995	960	954	924	300	140	118
600*1200*300	600	595	540	500	503	1200	1195	1160	1154	1124	300	140	118
1000*760*210	1000	496	940	900	503	760	755	720	714	684	210	95	118
1000*760*300	1000	496	940	900	503	760	755	720	714	684	300	140	118
1000*1000*300	1000	496	940	900	503	1000	995	960	954	924	300	140	118
1000*1200*300	1000	496	940	900	503	1200	1195	1160	1154	1124	300	140	118
1000*1400*300	1000	496	940	900	503	1400	1395	1360	1354	1324	300	140	118
1200*1400*300	1200	596	1140	1100	503	1400	1395	1360	1354	1324	300	140	118

Stainless Steel MS

不锈钢 MS



- **材料:**
304不锈钢箱体1.5mm,门板2.0mm后背板1.5mm,镀锌安装板2.5mm

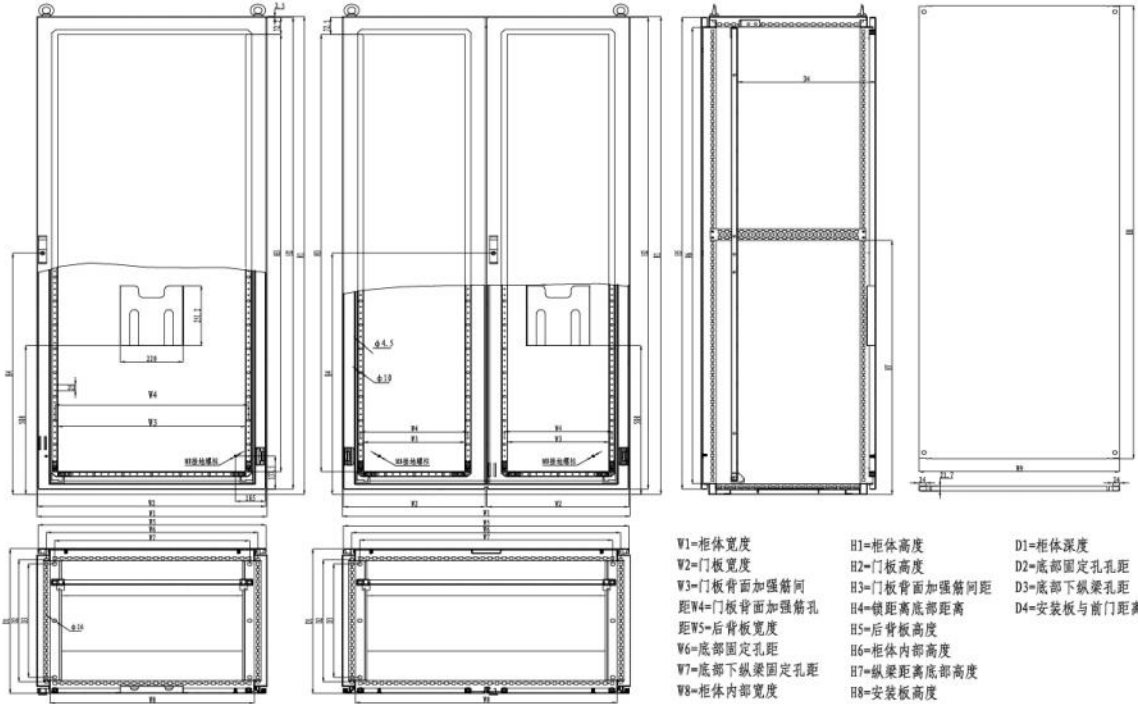
● **表面处理:**
单面拉丝, 320目

● **标准配置**
箱体,宽度<1000mm单门,铰链在右侧,其余双门, 不锈钢平面岔道锁, 后背板可以拆卸, 后背板门板上均有聚氨酯泡沫密封圈.镀锌安装板, 两排孔纵梁2根, 吊环4个, 门安装条2根, 门板上贴A4资料盒.
- **Material:**
304 stainless steel, Enclosure 1.5mm, Door Plate 2.0mm, Side Plate, Rear Plate 1.5mm, Galvanized Mounting Plate 2.5mm

● **Surface Treatment:**
single wiredrawing, 320 meshes

● **Standard Configuration:**
enclosure, width<1000mm, single door, right side hinges, others are double plates, switch lock, demountable rear plate, rear plate & doors with polyurethane foam seal, galvanized mounting plate, two two-parallel-hole stringers, four hanging rings, two mounting bars, A4size file case on front door.ate

细节图 Details



宽度 (Width) mm	数量Quantity	600	800	1200	600	600	700	800	800	1000	1200	600	800	1000	1000	800	600
高度 (Height) mm		1600	1600	1600	1800	1800	1800	1800	1800	1800	1800	2000	2000	2000	2000	2000	2000
深度 (Depth) mm		400	500	500	400	500	500	500	400	400	400	500	500	500	600	600	600
门数 Doors		1	1	2	1	1	1	1	1	2	2	1	1	2	2	1	1
安装板Mounting Plate	1个																
型号ME Model ME	1个																

宽度 (Width) mm	数量Quantity	1000	1000	1200	1200	700	600	800	1000	1200	600	800	1000	1200	800	1000	1200
高度 (Height) mm		2000	2000	2000	2000	2100	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
深度 (Depth) mm		800	600	800	500	500	500	500	500	500	600	600	600	600	800	800	800
门数 Doors		2	2	2	2	1	1	1	2	1	1	1	2	2	1	2	2
安装板Mounting Plate	1个																
型号ME Model ME	1个																

附件 Accessory

安装条MountingBar	2根
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外形尺寸可以按照要求定制, 标准配置不变. 颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special color or custom made accessory request.

不锈钢 MS Stainless Steel MS

- MS独立式控制箱为各行业提供了一种经济实用的解决方案,在无需并柜的情况下,可以使用MS独立控制箱。内部安装尺寸及附件完全与DS实现互换安装。由于4面焊接因此MS独立式控制箱防护等级可以做的更高。
- MS Detached Control Cabinet provides an economic solution for various applications. Clients could choose MS system without combined-cabinets demands. Internal installation size & accessories of MS&DS could completely interchange. The protection level of MS system could make higher when it applied all welding solution.

MB	宽度尺寸 Width								高度尺寸 Height								深度 Depth			
	W1	W2	W3	W4	W5	W6	W7	W8	H1	H2	H3	H4	H5	H6	H7	H8	D1	D2	D3	D4
1600*600*400	600	592	454	474	592	535	478	510	1600	1575	1430	810	1575	1510	863	1496	406	310	275	275
1600*800*500	800	792	654	674	792	735	678	710	1600	1575	1430	810	1575	1510	863	1496	506	410	375	375
1600*1200*500	1200	1192	1054	1074	1192	1135	1078	1110	1600	1575	1430	810	1575	1510	863	1496	506	410	375	375
1800*600*400	600	592	454	474	592	535	478	510	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
1800*600*500	600	592	454	474	592	535	478	510	1800	1775	1630	910	1775	1710	963	1696	506	410	375	375
1800*700*500	700	692	554	574	692	635	578	610	1800	1775	1630	910	1775	1710	963	1696	506	410	375	375
1800*800*500	800	792	654	674	792	735	678	710	1800	1775	1630	910	1775	1710	963	1696	506	410	375	375
1800*800*400	800	792	654	674	792	735	678	710	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
1800*1000*400	1000	992	854	874	992	935	878	910	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
1800*1200*400	1200	1192	1054	1074	1192	1135	1078	1110	1800	1775	1630	910	1775	1710	963	1696	406	310	275	275
2000*600*500	600	592	454	474	592	535	478	510	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2000*800*500	800	792	654	674	792	735	678	710	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2000*1000*500	1000	992	854	874	992	935	878	910	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2000*1000*600	1000	992	854	874	992	935	878	910	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*800*600	800	792	654	674	792	735	678	710	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*600*600	600	592	454	474	592	535	478	510	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*1000*800	1000	992	854	874	992	935	878	910	2000	1975	1830	1010	1975	1910	1063	1896	806	710	675	675
2000*1200*600	1200	1192	1054	1074	1192	1135	1078	1110	2000	1975	1830	1010	1975	1910	1063	1896	606	510	475	475
2000*1200*800	1200	1192	1054	1074	1192	1135	1078	1110	2000	1975	1830	1010	1975	1910	1063	1896	806	710	675	675
2000*1200*500	1200	1192	1054	1074	1192	1135	1078	1110	2000	1975	1830	1010	1975	1910	1063	1896	506	410	375	375
2100*700*500	700	692	554	574	692	635	578	610	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*600*500	600	592	454	474	592	535	478	510	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*800*500	800	792	654	674	792	735	678	710	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*1000*500	1000	992	854	874	992	935	878	910	2100	2075	1930	1060	2075	2010	1113	1996	506	410	375	375
2200*600*600	600	592	454	474	592	535	478	510	2100	2075	1930	1060	2075	2010	1113	1996	606	510	475	475
2200*800*600	800	792	654	674	792	735	678	710	2100	2075	1930	1060	2075	2010	1113	1996	606	510	475	475
2200*1000*600	1000	992	854	874	992	935	878	910	2100	2075	1930	1060	2075	2010	1113	1996	606	510	475	475
2200*800*800	800	792	654	674	792	735	678	710	2100	2075	1930	1060	2075	2010	1113	1996	806	710	675	675
2200*1000*800	1000	992	854	874	992	935	878	910	2100	2075	1930	1060	2075	2010	1113	1996	806	710	675	675
2200*1200*800	1200	1192	1054	1074	1192	1135	1078	1110	2100	2075	1930	1060	2075	2010	1113	1996	806	710	675	675

Stainless Steel DS

不锈钢 DS

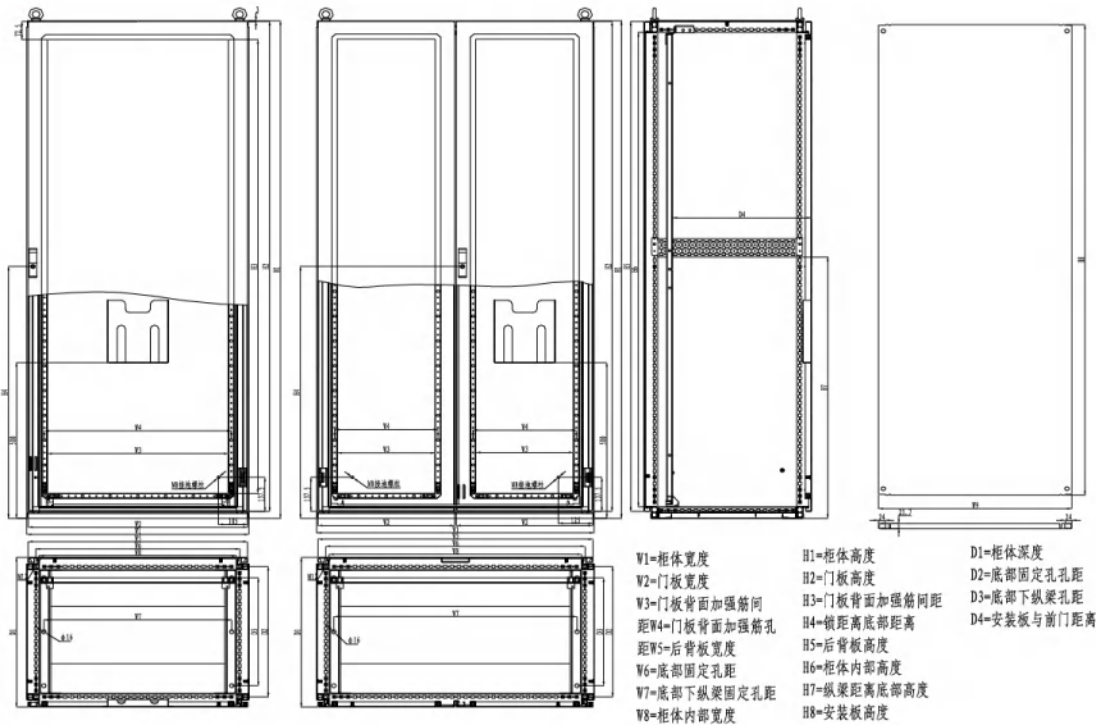


- **材料:**
304不锈钢框架1.5mm,门板2.0mm侧板,后背板,顶底板1.5mm,镀锌安装板2.5mm
 - **表面处理:**
单面拉丝, 320目
 - **防护等级:**
Ip54、Ip55
- **Material:**
304 stainless steel, Enclosure 1.5mm, Door Plate 2.0mm, Side Plate, Rear Plate, Top & Bottom Plate 1.5mm, Galvanized Mounting Plate 2.5mm
 - **Surface Treatment:**
single wire drawing, 320 meshes
 - **Protection:**
Ip54、Ip55

标准配置
箱体,宽度<1000mm单门,铰链在右侧,其余双门,不锈钢平面盆道锁,侧板,后背板可以拆卸,后背板,门板,侧板上均有聚氨脂泡沫密封圈.镀锌安装板,三排孔纵梁2根,吊环4个,门安装条2根,门板上贴A4资料盒.

Standard Configuration:
enclosure, width<1000mm, single door, right side hinges, others are double plates switch lock, demountable rear plate, rear plate, doors & side plate with polyurethane foam seal, galvanized mounting plate, three two-parallel-hole stringers, four hanging rings, two mounting bars, A4 size file case on front door.

细节图 Details



宽度 (Width) mm	数量Quantity	600	800	1200	600	600	700	800	800	1000	1200	600	800	1000	1000	800	600
高度 (Height) mm		1600	1600	1600	1800	1800	1800	1800	1800	1800	1800	2000	2000	2000	2000	2000	2000
深度 (Depth) mm		400	500	500	400	500	500	500	400	400	400	500	500	500	600	600	600
门数 Doors		1	1	2	1	1	1	1	1	2	2	1	1	2	2	1	1
安装板Mounting Plate	1个																
型号ME Model ME	1个																

宽度 (Width) mm	数量Quantity	1000	1000	1200	1200	700	600	800	1000	1200	600	800	1000	1200	800	1000	1200
高度 (Height) mm		2000	2000	2000	2000	2100	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
深度 (Depth) mm		800	600	800	500	500	500	500	500	500	600	600	600	600	800	800	800
门数 Doors		2	2	2	2	1	1	1	2	1	1	1	2	2	1	2	2
安装板Mounting Plate	1个																
型号ME Model ME	1个																

附件 Accessory

安装条MountingBar	2根
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外形尺寸可以按照要求定制, 标准配置不变. 颜色有特殊要求及需要定制附件时请在合同中注明
Overall dimension could be custom made by requirement. Standard ConfigurationPlease specify on the contract if any special calor or custom made accessory request.

不锈钢 DS Stainless Steel DS

- Ds框架型材提供了完美的静力学特性以及宽敞的内部安装空间。完全由自己加工, 全自动化的加工过程保证了高品质, 低成本。
DS framework profile could provide perfect static characteristic & spacious internal installation space. This could completely processedby ourselves, and full automationprocess guarantee high quality & low cost.
- 采用专用夹具焊接保证了框架的一致性和可靠性, 同时也提高了加工效率。
Use special fixture welding toguarantee consistency & reliability of framework, and also raise processing efficiency.
- 提供众多标准化的内部结构件可以根据客户的要求进行组合, 满足多种位置的安装需求。同时也可以让我们的客户参与到柜体的设计中来, 从而提供快速, 准确和高品质的服务。
Provide many standardized internal structures to satisfy differentcombination demands of clients, also to meet installation requirements of various positions.Meanwhile also allow our clientsto jointhe cabinet design, in order to provide fast, accuracy and high quality service.

MB	宽度尺寸 Width								高度尺寸 Height								深度 Depth			
	W1	W2	W3	W4	W5	W6	W7	W8	H1	H2	H3	H4	H5	H6	H7	H8	D1	D2	D3	D4
1600*600*400	604	592	454	474	592	535	478	512	1608	1575	1430	815	1575	1512	853.5	1496	400	325	275	275
1600*800*500	804	792	654	674	792	735	678	712	1608	1575	1430	815	1575	1512	853.5	1496	500	425	375	375
1600*1200*500	1204	1192	1054	1074	1192	1135	1078	1112	1608	1575	1430	815	1575	1512	853.5	1496	500	425	375	375
1800*600*400	604	592	454	474	592	535	478	512	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
1800*600*500	604	592	454	474	592	535	478	512	1808	1775	1630	915	1775	1712	953.5	1696	500	425	375	375
1800*700*500	704	692	554	574	692	635	578	612	1808	1775	1630	915	1775	1712	953.5	1696	500	425	375	375
1800*800*500	804	792	654	674	792	735	678	712	1808	1775	1630	915	1775	1712	953.5	1696	500	425	375	375
1800*800*400	804	792	654	674	792	735	678	712	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
1800*1000*400	1004	992	854	874	992	935	878	912	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
1800*1200*400	1204	1192	1054	1074	1192	1135	1078	1112	1808	1775	1630	915	1775	1712	953.5	1696	400	325	275	275
2000*600*500	604	592	454	474	592	535	478	512	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2000*800*500	804	792	654	674	792	735	678	712	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2000*1000*500	1004	992	854	874	992	935	878	912	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2000*1000*600	1004	992	854	874	992	935	878	912	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*800*600	804	792	654	674	792	735	678	712	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*600*600	604	592	454	474	592	535	478	512	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*1000*800	1004	992	854	874	992	935	878	912	2008	1975	1830	1015	1975	1912	1053.5	1896	800	725	675	675
2000*1200*600	1204	1192	1054	1074	1192	1135	1078	1112	2008	1975	1830	1015	1975	1912	1053.5	1896	600	525	475	475
2000*1200*800	1204	1192	1054	1074	1192	1135	1078	1112	2008	1975	1830	1015	1975	1912	1053.5	1896	800	725	675	675
2000*1200*500	1204	1192	1054	1074	1192	1135	1078	1112	2008	1975	1830	1015	1975	1912	1053.5	1896	500	425	375	375
2100*700*500	704	692	554	574	692	635	578	612	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*600*500	604	592	454	474	592	535	478	512	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*800*500	804	792	654	674	792	735	678	712	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*1000*500	1004	992	854	874	992	935	878	912	2108	2075	1930	1065	2075	2012	1103.5	1996	500	425	375	375
2200*600*600	604	592	454	474	592	535	478	512	2108	2075	1930	1065	2075	2012	1103.5	1996	600	525	475	475
2200*800*600	804	792	654	674	792	735	678	712	2108	2075	1930	1065	2075	2012	1103.5	1996	600	525	475	475
2200*1000*600	1004	992	854	874	992	935	878	912	2108	2075	1930	1065	2075	2012	1103.5	1996	600	525	475	475
2200*800*800	804	792	654	674	792	735	678	712	2108	2075	1930	1065	2075	2012	1103.5	1996	800	725	675	675
2200*1000*800	1004	992	854	874	992	935	878	912	2108	2075	1930	1065	2075	2012	1103.5	1996	800	725	675	675
2200*1200*800	1204	1192	1054	1074	1192	1135	1078	1112	2108	2075	1930	1065	2075	2012	1103.5	1996	800	725	675	675

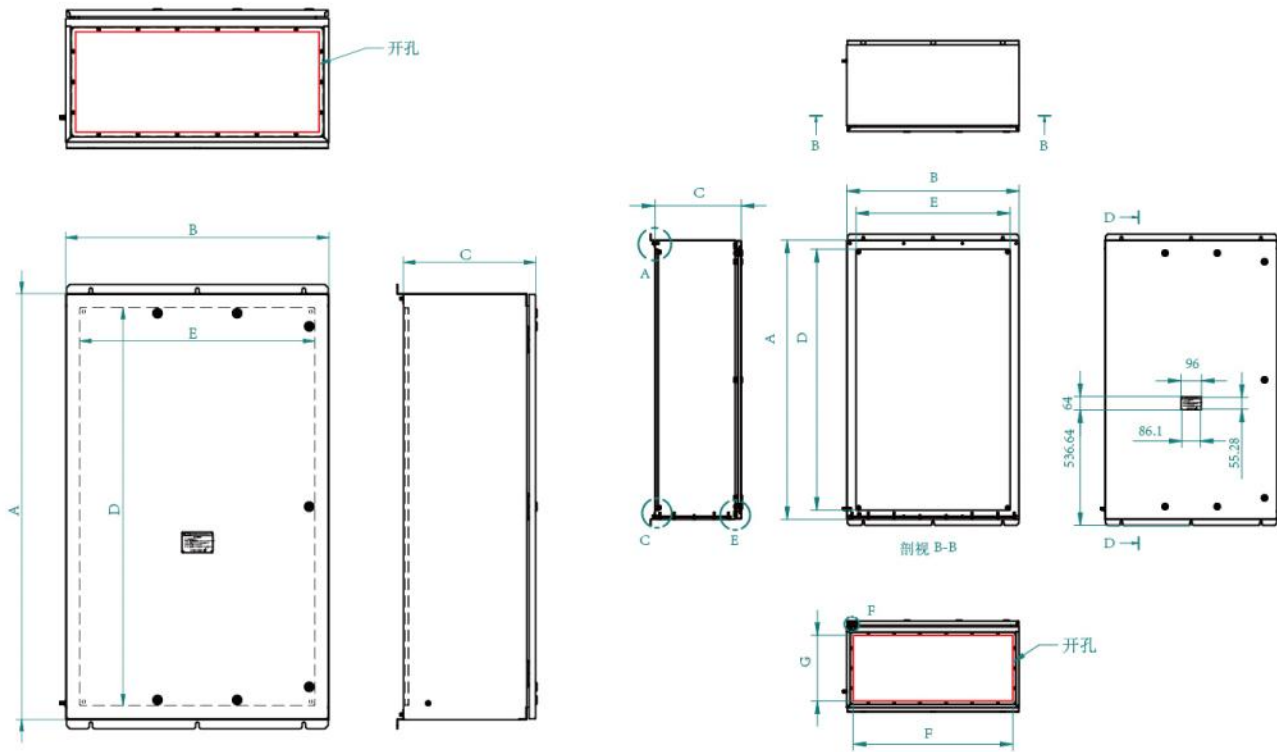
Stainless Steel Explosion proof FB Series

不锈钢防爆柜FB系列



- 柜体
材料: 不锈钢304或316L
厚度: 2.0mm
表面处理: 拉丝
 - 安装板
材料: 镀锌钢板
厚度: 2.5mm
锁具规格: 凸缘
锁芯: 3.0mm, 一字
 - 柜体尺寸(高度*宽度*深度):
A mm * B mm * C mm (具体见表)
 - 安装板尺寸(高度*宽度):
D mm * E mm (具体见表)
 - 防护等级: IP66, 符合IEC60529
 - 认证: EX eb IIC Gb; Ex tb IIIC Db
 - 使用工作温度范围: -60~+85℃
- Cabinet
Material: Stainless steel 304 or 316L
Thickness: 2.0mm
Surface treatment: Brushed
 - Mounting plate
Material: Galvanized steel sheet
Thickness: 2.5mm
Lock specification: flange
Lock core: 3.0mm, one letter
 - Cabinet size (Height * Width * Depth):
A mm * B mm * C mm (See table for details)
 - Mounting plate size (Height * Width):
D mm * E mm (See table for details)
 - Protection: IP66, compliant with IEC60529
 - Certification: EX eb IIC Gb; Ex tb IIIC Db
 - Operating temperature range: -60 to +85 °C

细节图 Details



序号 No.	FB	A高度 Height	B宽度 Width	C深度 Depth	安装板 Mounting Plate		开孔 Hole		门锁个数 Number of locks	
					D高度 Height	E宽度 Width	F长度 Length	G宽度 Width	纵向 Longitudinal	横向 Horizontal
1	FB383821	380	380	210	295	295	320	90	1	2
2	FB603821	600	380	210	515	295	320	90	2	2
3	FB766021	760	600	210	675	515	540	90	2	4
4	FB767630	760	760	300	675	675	700	180	2	4
5	FB1008030	1000	800	300	915	715	740	180	3	4
6	FB383021	380	300	210	295	215	240	90	1	2
7	FB303021	300	300	210	215	215	240	90	1	2
8	FB303821	300	380	210	215	295	320	90	1	2
9	FB504021	500	400	210	415	315	340	90	1	2
10	FB505030	500	500	300	415	415	440	180	1	2
11	FB386021	380	600	210	295	515	540	90	1	4
12	FB365523	360	550	230	275	465	490	110	1	4
13	FB367523	360	750	230	275	665	690	110	1	4
14	FB1309050	1300	900	500	1215	815	840	380	3	4
15	FB12010040	1200	1000	400	1115	915	940	280	3	4
16	FB1260954471	1260	954	471	1175	869	894	351	3	4
17	FB1220915475	1220	915	475	1135	830	855	355	3	4
18	FB1070915325	1070	915	325	985	830	855	205	3	4
19	FB850800325	850	800	325	765	715	740	205	2	4
20	FB651741325	651	741	325	566	656	681	205	2	4

Small Box Accessory Series

小柜体附件系列



产品特点 Features

- 配合安装板下滑块使用,使安装板安装更省力更方便,无需螺丝固定
Matching with fixing block under installation plate,makes installation of installation plate more energy saving and convenient, need no screwfixation.
- 模数化孔安装设计,可按模数化孔任意调节安装板的前后安装位置。
Modular hole installation design,modular hole can be adjusted randomly for installation position to and fro.
- 安装板下滑块采用尼龙材料制作,具有强度高,抗老化及减震效果。
Sliding block under installation plate adopts nylon material.It is high in strength,anti-aging and damping effect.



● DS安装板 DS mounting plate

说明:适用于DS, MS柜体,可以单独购买

Feature:for DS,MS enclosure,available individually

材料:2.5mm钢板

Material:2.5mm steel plate

表面处理:热镀锌

Surface Treatment: Galvanized



● MB安装板 MB mounting plate

说明:适用于MB箱体,可以单独购买

Feature: for MB enclosure, available individually

材料:2.5mm钢板

Material:2.5mm steel plate

表面处理:热镀锌

Surface Treatment:Galvanized





● **MB壁挂件1 MB Hanging Piece1**
说明:适用于MB, ME柜体.有限位结构, 可以横向或者竖向适用
Feature:for MB,ME enclosure,limited structure,
applicable on horizontal or vertical
材料:2.0钢板
Material:2.0mm steel plate
表面处理:冷镀锌
Surface Treatment: Cold galvanized



● **MB壁挂件1 MB Hanging Piece1**
说明:适用于MB, ME柜体, 承载能力强, 可以在重载条件下适用
Feature: for MB,ME enclosure,limited structure,
applicable on horizontal or vertical
材料:3.0钢板
Material: 3.0mm steel plate
表面处理:冷镀锌
Surface Treatment: Cold galvanized



● **MB标准壁挂件 MB Standard Hanging**
说明:适用于MB, ME柜体
Feature: for MB enclosure, available individually
材料:1.5钢板
Material:1.5mm steel plate
表面处理:冷镀锌
Surface Treatment: Galvanized



● **变压器安装梁 Transformer Mounting Beam**
说明:适用于DS, MS柜体内变压器的安装.一般为柜体底部适用
Feature: for transformer installation inside of DS,
MS enclosure, usually applicable on the bottom
材料:3.0钢板
Material:3.0mm steel plate
表面处理:热镀锌
Surface Treatment: Hot galvanized



● **两排孔纵梁 Two-Parallel Beam**
说明:适用于MS, DS, 可以在柜体侧面安装
Feature:for MS,DS enclosure,could mounted on the flank



● **一体化灯具 Integrated lamp**
说明:适用于MS, DS柜体, 在柜体顶部横向安装, 防护等级IP20
Feature:for MS,DS enclosure, transversely mounted on the top IP20



● **标准灯具 Standard lamp**
说明:适用于MB,ME,MS,DS柜体,在柜体顶部横向安装,功率:8W或者14W
Feature:for MB,ME,MS,DS enclosure,transversely mounted on the top, 8W or 14W



● **开关 Switch**
说明:可以同时控制灯及风机, 可以单独购买
Feature: Simultaneous control lamp & fan, available purchase separately



● **圆锁(戴乐克锁) Drum Lock (DIRAK Lock)**
说明:适用于MB柜体, 防护等级IP66
Feature:for MB enclosure,protection level 66
表面处理:镀铬或发黑
Surface Treatment : Chrome or black



● 搭扣锁 Hasp lock

说明:适用于MB柜体,可以侧面锁紧门板.附带钥匙
Feature:for MB enclosure, could lock door from side,with key
表面处理:镀铬或发黑
Surface Treatment :Chrome or black



● 搭扣 Hasp

说明:适用于MB柜体,可以侧面锁紧门板
Feature:for MB enclosure, could lock door from side



● 生久防雨锁 Waterproof Lock

说明:适用于ME, MS, DS柜体, 防护等级IP55
Feature:for ME,MS,DS enclosure,IP55
颜色:黑色,RAL7032
Color: Black,RAL7032



● 小方锁 Small Square Lock

说明:适用于MB, 防护等级IP55.
Feature:for MB enclosure,IP55
颜色:RAL7032, RAL7035
Color:RAL7032,RAL7035



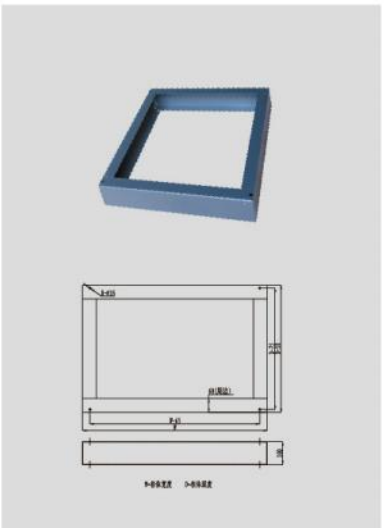
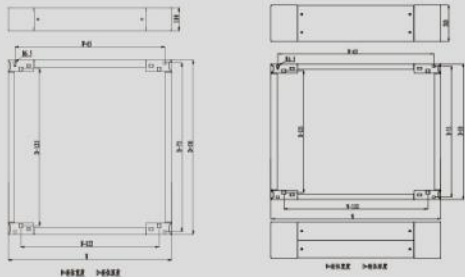
● 705锁 705 Lock

说明:适用于MB箱体
Feature:for MB box



● 100,200高活动底座 100,200High moving Base

说明:底部4面可拆卸,上下可以走线,适用DS,MS,ME
Introduction: plate on bottom is detachable,applicable for DS,MS,ME
材料:支架2.5mm厚钢板,其余2.0mm厚钢板
Material:bracket is 2.5mm steel plate,others are 2.0mm
表面处理:喷涂黑色
Surface treatment: black painting



● 100高固定底座 100 High Fixed Base

说明:底部4面封闭,上下可以走线,侧面前后可以根据要求开走线孔.适用DS, MS, DQ.
Introduction: all closed bottom, top & bottom wiring, wiring-hole on slide plate upon request, for DS,MS, DQ.
材料:2.0mm厚钢板
Material: 2.0mm steel plate
表面处理:喷涂黑色
Surface Treatment: black spray coating



● 200高大底座 200mm big base

1.45*45方管焊接,强度足够保证,配之我公司标准九折型材,安装方式灵活多变.
2.底座丝绵盖板,巧妙挂钩设计,每个盖板只需要两个螺丝固定,拆卸方便.
3.四面盖板可全部拆卸,使并柜之间安装电缆方便,特别是安装饶度较大的铠装电缆,操作方便,省时省力.
1.45*45 square pipe weld,ensure enough strength,together with standard nine fold section from our company,making installation metjods more flrxible.
2.Four side cover aroud base,skillful hook design,each cover plate needs only two screw fixation,convenience to disassemble
3.Four side cover can be dismantled,making cable laying between combined c-abinet convenient,especially the installation of more fleible shielded cable,Op-eration os simple,time saving and labor-saving.



● 活动托盘 Platform

说明:打开后可以摆放笔记本等调试设备,适用DS,MS

Instruction: for debugging device such as notebook,applicable for DS,MS

材料:2.0mm钢板

Material: 2.0mm steel plate

表面处理:喷涂

Surface treatment: spray coating



● 防雨顶 Rain-proof Top

说明:箱体在户外时使用,适合MB,ME

Instruction:Applicable for MB,ME using outdoors

材料:1.5mm钢板

Material: 1.5mm steel plate

表面处理:喷涂

Surface Treatment: Spray Coating



● 导轨支架 Guide Bracket

说明:适合安装端子导轨

Instruction: applicable for terminal guide installation

表面处理:蓝白锌

Surface treatment: blue-white zinc plating



● 门限位件 Door Limit Part

说明:适用于DS, MS柜体,可以单独购买

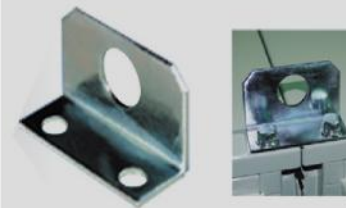
Instruction:Applicable for DS,MS,available purchase individually

材料:2.5mm钢板

Material:2.5 steel plate

表面处理:蓝白锌

Surface Treatment:blue-white zinc plating



● 并柜吊装连接件 Lifting Connector

说明:适合DS并柜时顶部起吊,客户要求增加时提供

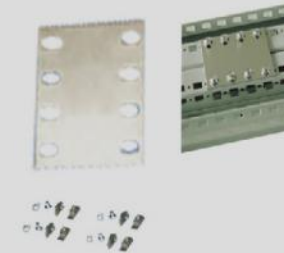
Instruction: applicable for DS cabinet combination lifting, provide if client request

材料:4mm钢板

Material:2.0mm steel plate

表面处理:蓝白锌

Surface treatment: blue-white zinc plating



● 平板并柜件 Flat Connector

说明:适合DS并柜,客户要求增加时提供

Instruction: Applicable for DS combination,available if customer request

材料:2.5mm钢板

Material: 2.5 mm steel plate

表面处理:蓝白锌

Surface treatment: blue-white zinc plating



● L型并柜件 Lsharp connector

说明:适合DS并柜,并柜标准配置

Instruction:Applicable for DS combination, standard combined-cabinet configuration

材料:2.5mm钢板

Material:2.5mm steel plate

表面处理:蓝白锌

Surface treatment: blue-white zinc plating



● 六角钢并柜件 Hexagon steel connector

说明:适合DS并柜,并柜标准配置

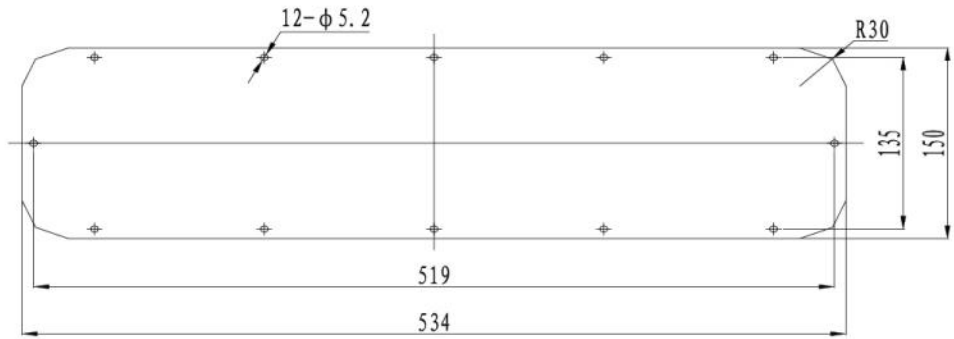
Instruction:Applicable for DS combination,standard combined-cabinet configuration

材料:六角钢

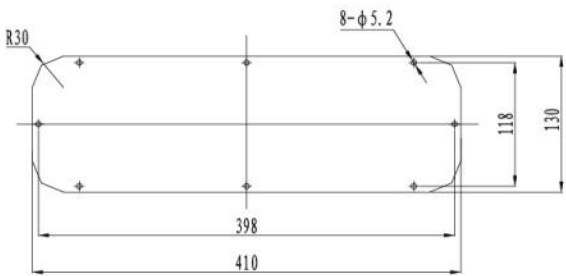
Material: hexagon steel

表面处理:蓝白锌

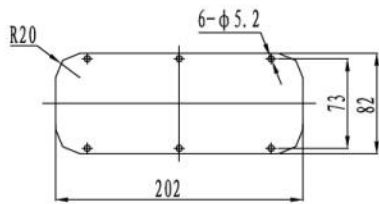
Surface treatment: blue-white zinc plating



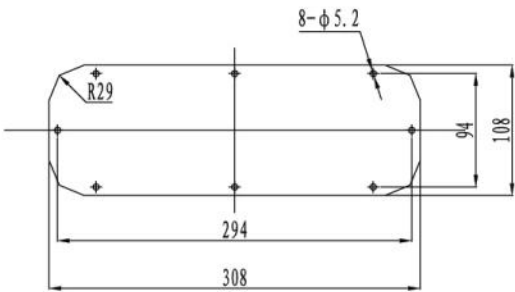
1号凸台封板



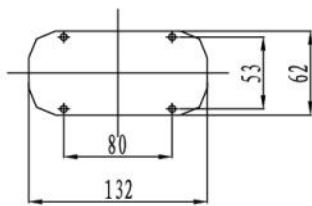
2号凸台封板



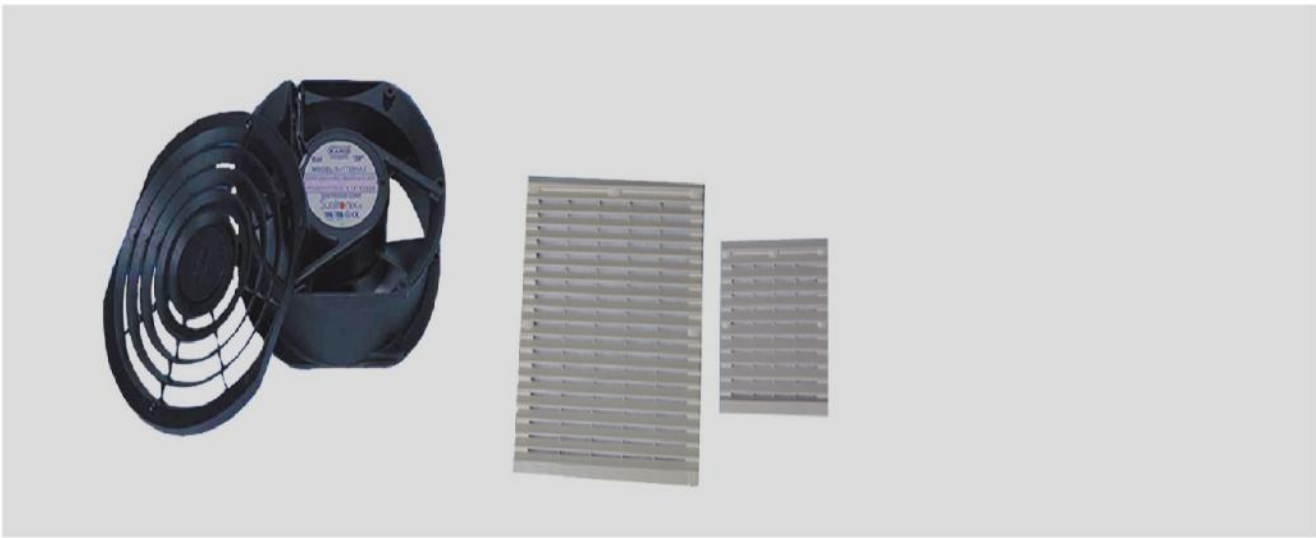
4号凸台封板



3号凸台封板



5号凸台封板



通风过滤网特性及型号规格

- 建议使用温度:S:-10℃-85℃CABS树脂材质, 难燃及抗紫外线;
建议使用温度:S:-10℃-85℃滤网材质选用进口之尼龙纤维合成树脂, 除尘滤高达AF80%;
(AFI=JAPAN AIR FILTERINSTITUTE)
- 建议使用温度:S:-10℃-85℃通风口部采用45度角长, 创新设计, 美观大方;
建议使用温度:S:-10℃-85℃防水防尘的多功能设计;
建议使用温度:S:-10℃-85℃确保控制器及精密电子零件之有效散热, 延长使用寿命;
建议使用温度:S:-10℃-85℃降低故障率, 防止误动作之产生。

Ventilation filter element characteristics and type,specification

Recommended application temperature:S:-10°C-85°C ABS resin,difficult to combust and ultraviolet ray resistant;
Recommended application temperature:S:-10°C-85°C filter element materials select imported nylon fiber synthetic resin,dust removing rate up to AF 80%;
Recommended application temperature:S:-10°C-85°Cvent adpots 45 angle,innovative design,it is elegant;
Recommended application temperature:S:-10°C-85 Cmulti-function design of waterproof and dust proof;
Recommended application temperature:S:-10°C-85 C ensure controller and precise electric part heat disperse efectively.
extension service life;
Recommended application temperature:S:-10°C-85°C,lower failure rate.prevent fault action

序号 no	规格型号 model	外型尺寸(露出部分) The outer part(the bare part)	有效风量 efficient blast volume	除尘率 collection coefficient	防护等级 level of protection	适用风机 applicable blower fan	防雨罩 rain screen
01	FU-9801A	Φ105mmx6mmt	8.00m3/min	80%	IP44	SJ8025	可选
02	FU-9802A	中120mm x6mmt	12.0m3/min	80%	IP44	SJ9225	可选
03	FU-9803A	148.5mmx148.5mmx13.5mmt	25.0m3/min	80%	IP44	SJ1238	无
04	FU-9804A	204mm×204mmx13.5mmt	50.0m3/min	86%	IP44	SJ1238,SJ1725	无
05	FU-9805A	255mx255mmx13.5mmt	80.0m3/min	86%	IP44	SJ1725,SJ2206,SJ2072	无
06	FU-9806A	320mmx320mmx13.5mmt	120m3/min	86%	IP44	SJ1725,SJ2072,SJ2509	无

风机参考数据及规格型号

- 外框材料: 铝合金(压铸)
扇页材料: 纤维塑料(UL94V-0)
轴 承: 合铜&滚珠
- 绝缘等级: 在端子与外框内施以500vDC电压, 测得100兆欧绝缘值
耐电压等级: 在端子与外框内施以1500vAC电压1秒, 无异常现象
使用寿命: S30000小时(20°C, 一般湿度, 实验室数据)
B60000小时(20°C, 一般湿度, 实验室数据)
建议使用温度: S:-10°C-85°C
B:-20°C-85°C
建议保存温度: S:-30°C-140°C
安全认证: 经UL、CUL、CSA、TUV、CE等认证
防护等级: IP34

Fan reference data and sepcification,type&model

- Exteinal frame material:aluminum alloy*die-casting)
Sector material: fiber plastic(UL94 v-o)
Bearings: alloy copper and ball
- Insulation class:apply 5oo VDC to terminal and external frame and measure 100 MQ insulation
Voltage withstand:apply 5oo VDC to terminal and external frame for second,without any abnormal phenomenon.
Service life:S: 30000 h(20'C,normal humidity,laboratory data)
B:60000 h(20'C,normal humidity,labora-tory data)
Recommended application temperature:S: -10'C-85C
B: -20C-85°C
Recommended storagetemperature:S:-30'C-140'C
SAfety attestation:passes UL,CUL.CSA,TUV.CE attestation
Protection grade:IP34

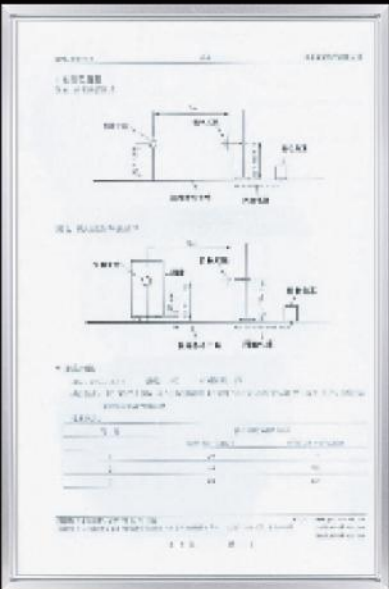
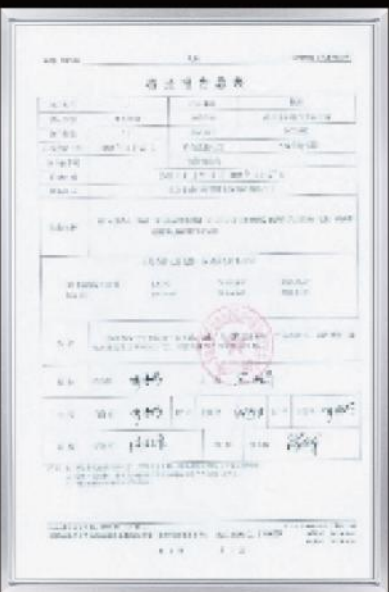
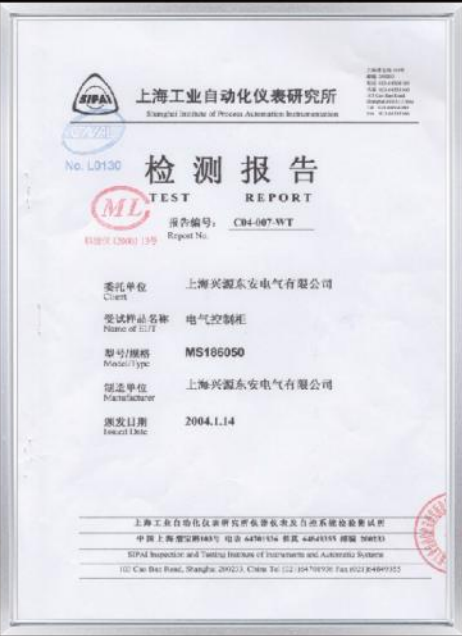
序号 no	规格型号 model	外型尺寸 The external dimensio	培林 bearing	电压 pressure	频率 frequency	电流 current	功率 power	转速 rotate speed	风量 blast volume
01	SJ8025HA2	80*80*25mm	Sleeve/Ball	220/240	50/60	0.04/0.05	6.0/8.0	2000/2400	16/20
02	SJ9225HA2	92*92*25mm	Sleeve/Ball	220/240	50/60	0.03/0.04	6.0/8.0	2000/2400	25/34
03	SJ1238HA2	120*120*38mm	Sleeve/Ball	220/240	50/60	0.12/0.14	20/24	2700/3100	84/100
04	SJ1725HA2	172*150*51mm	Sleeve/Ball	220/240	50/60	0.28/0.35	44/51	2800/3100	190/220
05	SJ2072HA2	208*208*72mm	Ball	220/240	50/60	0.45/0.42	99/100.8	3000	546
06	SJ2206HA2	Φ220*60mm	Ball	220/240	50/60	0.32	42	2400	360
07	SJ2509HA2	Φ250*90mm	Ball	220/240	50/60	0.16/0.22	40/52	1600/1700	480/550

Qualification
Certificate
资质证书



资质证书 Qualification Certificate

资质证书 Qualification Certificate



资质证书 Qualification Certificate

	上海工业自动化仪表研究所 Shanghai SIPAI Research Institute of Automatic Instrumentation Systems	上海漕河泾 2207 邮编 200245 电话 021-64389686 电传 021-64389686 电报挂号 021-64389686 电报 021-64389686
	合格证号: CDS-6 (1号)	
	No. L0130	
	检 测 报 告 TEST REPORT	
报告编号: CDS-063-WT Report No.:		
委托单位 Client	上海兴源东安电气有限公司	
受试样品名称 Name of SUT	控制柜	
型号/规格 Model/Type	DS218080	
制造单位 Manufacturer	上海兴源东安电气有限公司	
签发日期 Issue Date	2005.4.22	
上海工业自动化仪表研究所 认证单位及控制系统的检测所 中国上海漕河泾 电话 021-64389686 传真 021-64389686 邮编 200245 SIPAI Inspection and Testing Institute of Instrumentation and Automatic Systems 100 Cao He Jing Road, Shanghai 200245, China Tel (21) 64389686 Fax (21) 64389686		

SHIRAS

檢 測 報 告

Test Report

受測物品名稱	材料板	委託人	江蘇潤興 蘇興 /
Name of Item		Model	Type
委託單位	上海申泰東電氣有限公司	地址	上海市東方路900號安東大廈1010室
Client		Address	
上海申泰東電氣有限公司		地址	上海市東方路900號安東大廈1010室
Shanghai Shentaodong Electric Co., Ltd.		Address	
檢驗日期	2005年8月 (第幾次)		
Test Date(s)			

分台	1. 型	2. 型	分台項目	分台單位
Substation	1. Type	2. Type	Substation Item	Substation
檢驗編號	03 4308-1993 (GB 4308-1993 等效於ISO 9001 11代碼)			
Test Standard (or Specification)				

製樣方法	1. 混料	2. 翻砂	鑄造方法
Method of getting test	1. Mixture	2. Casting	Casting Method
受試物品名稱	2016-20	受試品數量	隻/個
Name of Sample Item		Number of test	
受試品品名			
Name of Sample Item			

檢驗日期	2005 年 4 月 7 日 至 2005 年 4 月 22 日
Date of Testing	Year Month Day to Year Month Day

檢驗結果

Conclusion

項目描述	項目	結果
項目1	表面硬度	合格
項目2	表面硬度	合格
項目3	表面硬度	合格
項目4	表面硬度	合格
項目5	表面硬度	合格
項目6	表面硬度	合格
項目7	表面硬度	合格
項目8	表面硬度	合格
項目9	表面硬度	合格
項目10	表面硬度	合格
項目11	表面硬度	合格
項目12	表面硬度	合格
項目13	表面硬度	合格
項目14	表面硬度	合格
項目15	表面硬度	合格
項目16	表面硬度	合格
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項目52	表面硬度	合格
項目53	表面硬度	合格
項目54	表面硬度	合格
項目55	表面硬度	合格
項目56	表面硬度	合格
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項目99	表面硬度	合格
項目100	表面硬度	合格

檢驗單位

Testing Organization

上海一泰檢驗技術研究所
Shanghai Yitai Inspection and Testing Institute of Standards and Metrology (SITIM)

蘇興標準技術研究所
Suzhou Yitai Inspection and Testing Institute of Standards and Metrology

報告編號

Report No.

頁數

頁數

頁數

頁數

頁數

頁數

頁數

资质证书 Qualification Certificate

No. LD108

编号: J20014Y1122

检验报告

产品名称: 电抗箱

型号规格: MB303015

试验目的: 委托试验

生产企业: 上海兴源东安电气有限公司

委托单位: 上海兴源东安电气有限公司

上海市电子仪表标准计量测试所

[illegible]

		SITILAS		
一、受试样品描述 Description of test:				
受试样由自为电气控制。				
尺寸：(宽)X(高)X(重) 300 (mm) X (高) 2100 (mm) .				
二、试验环境参数及测试点 Environmental conditions Location of Test: 环境温度：(20-25℃)；相对湿度：(45%-65%) 其它 (10%~100%) 95%大气压。 Temperature: (20-25 °C); Relative Humidity: (45-65%) Other: (10-100%) 95%atm.				
试验地点：本所气候环境实验室 Location:				
三、检测程序及检测设备 Main Test Sequence:				
序号 No.	检测项目描述 Items of Test Appendix	型号 Model	编号 Serial No.	检定有效期 Inspected time
1	静态试验组	DC-6	SIPAC-T-JP0004	2006.10.21
2	动态试验设备	/	SIPAC-T-JP0025	2006.10.26
四、检测标准 Standard Specification for the test				
GB 4303-1993《异步电动机》(IYDZQ) B				
五、检测判定依据 Criteria for judgement				
不超标，不退货				
六、检测结果是否合格 Test result and conclusion				
静负载 / 无故障 / 无报警 / 无 Phase error / No fault / No alarm				
七、测试结果 Test Results				
是 否 □ 有 无 疑 人 / 质询单位 / Yes No Yes / Questioned by:				
八、检测方法 Automatic Evaluation				
无				
报告编号： C-LBPAC-WT			第 2 页 共 2 页	
Report No. 号 无 (未检测)			Page of	
附注：如有更改请在更改处签字。如有异议，请及时与本公司联系。 Remarks: If there are changes, please sign at the change place. If you have any objection, please contact our company in time.				
This test report shall not be reproduced except for "No" without the written approval of the laboratory.				

[illegible]

注册情况 1. 中国工商银行股份有限公司(601398) (人民币普通股) 300 万股 20% 董事中 或 监事兼任。 2. 无关联、非关联方交易。	
试验结论:	合格
试验负责人: 姜旭	日期: 2006.12.7
审核: 张红	日期: 2006.12.7
批准: 隋斌	日期: 2006.12.7

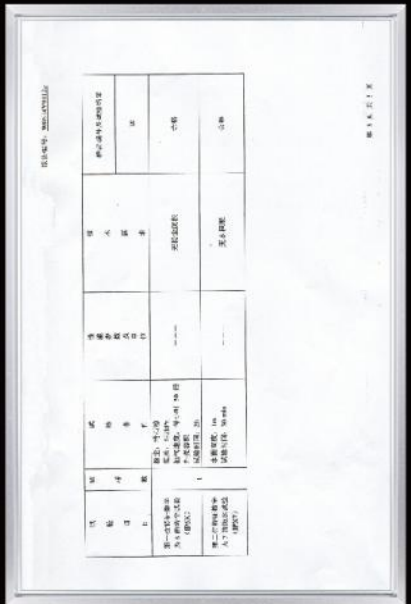
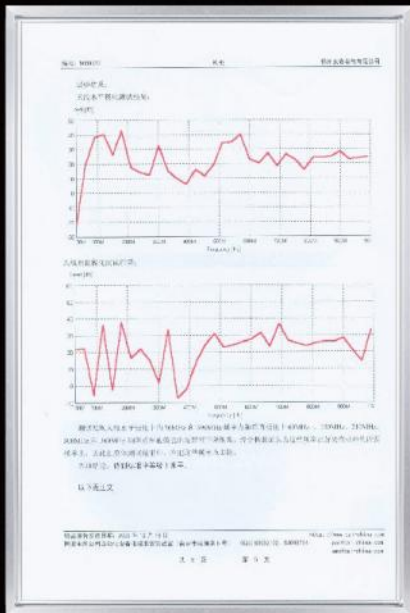
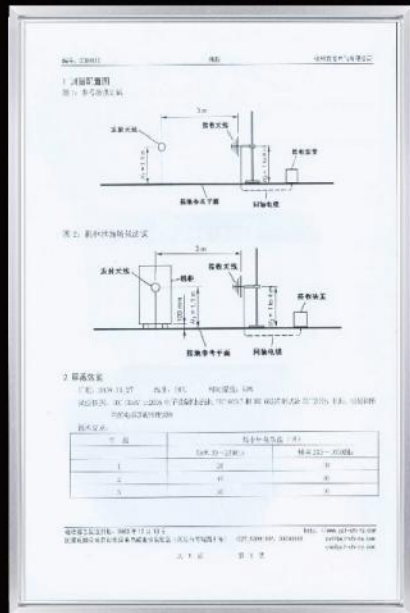
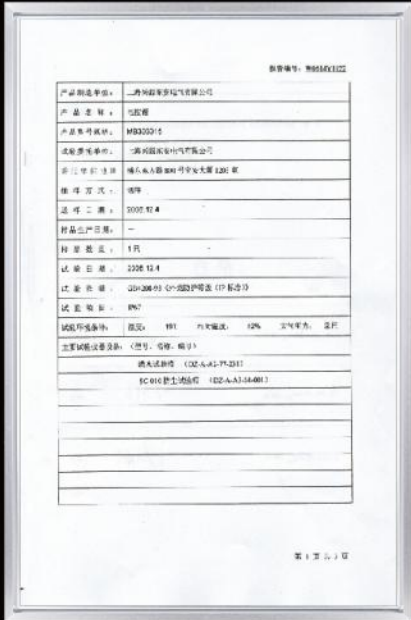
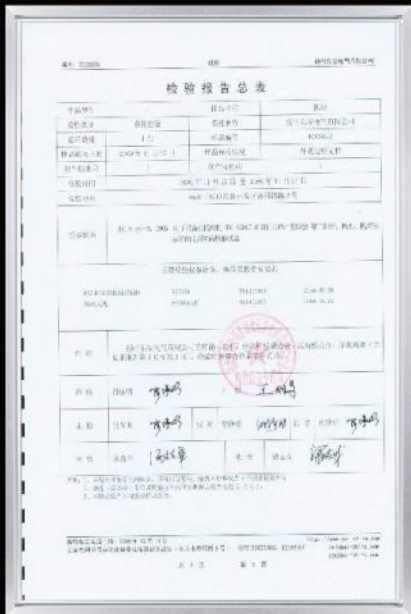
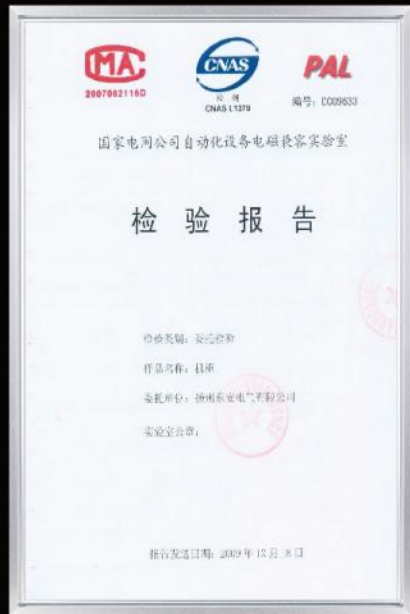
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检测站章
 检测站章

资质证书 Qualification Certificate

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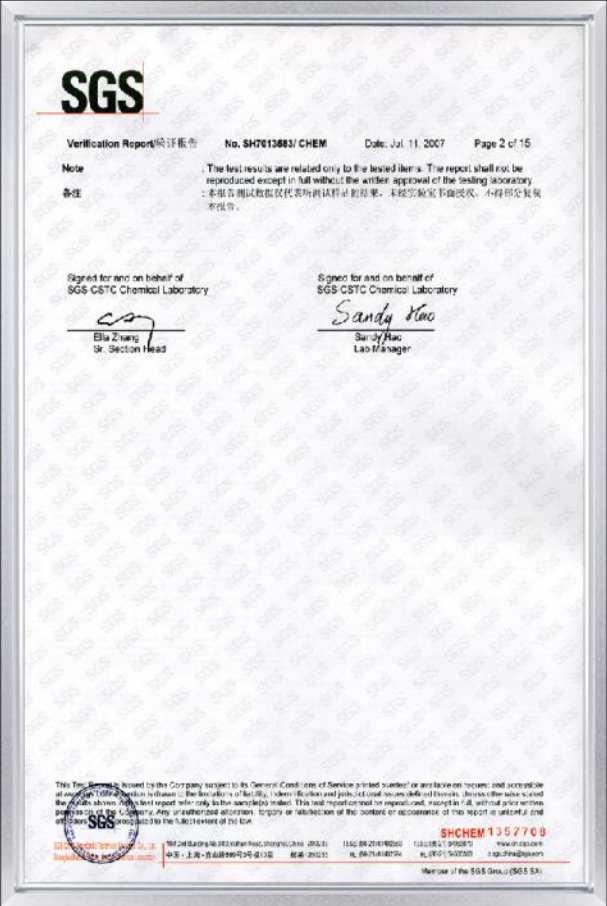


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IP防护等级标准

IP防护类别是用2个数字标记的 P protection category stands for 2 number mark					
例如一个防护类别		IP		4	4
code figure		标记字母			
The first marking number		第1个标记数字			
The second marking number		第2个标记数字			
接触保护和外来物保护等级 Contact protection and foreign object protection class			防水保护等级 Waterproof protection class		
第1个标记数字 The first marking number			第2个标记数字 The second number		
第1个标记数字	防护范围	说明 description	第2个标记数字	防护范围	说明 description
0	无防护 Non Protected	—	0	无防护 Non Protected	—
1	防护50mm直径和更大的外来物体 Protect the foreign object of diameter 50 mm and above	探测器, 球体直径为50mm 不应完全进入* Detector, sphere diameter of 50mm shall not enter completely.	1	水滴防护 Water drop protection	垂直落下的水滴不应引起损害。 The water drop falls off vertically shall not cause damage.
2	防护12.5mm直径和更大的外来物体 Protect the foreign object of diameter 12.5 mm and above	探测器, 球体直径为12.5mm 不应完全进入* Detector, sphere diameter of 12.5mm shall not enter completely.	2	箱体倾斜15° 时, 防护水滴。 Water drops are protected when cabinet tilts 15°	箱体向任何一侧倾斜至15° 角时, 垂直落下的水滴不应引起损害。 When the cabinet tilts 15° from to either side, water drop falls off vertically shall not cause damage.
3	防护2.5mm直径和更大的外来物体 Protect the foreign object of diameter 2.5 mm and above	探测器, 球体直径为2.5mm 不应完全进入* Detector, sphere diameter of 2.5mm shall not enter completely.	3	防护溅出的水 Protected against spray water	从60° 角从垂直线两侧溅出的水不应引起损害 Spilled water from 62° and two sides of vertical line shall not cause damage
4	防护1.0mm直径和更大的外来物体 Protect the foreign object of diameter 1.0 mm and above	探测器, 球体直径为1.0mm 不应完全进入* Detector, sphere diameter of 1.0mm shall not enter completely.	4	防护喷水 water spray protection	从每个方向对准箱体的射水都不应引起损害 Spray water form each direction aiming at cabinet shall not cause damage
5	防护灰尘 Dust protection	不可能完全阻止灰尘进入, 但是灰尘的进入量不应超过这样的数量, 即对装置或者安全造成损害 Complete prevention of dust from entrance is impossible, but dust enters shall not exceed the quantity, it will cause danger to device or safety	5	防护射水 water injection protection	从每个方向对准箱体的射水都不应引起损害 water injecting form each direction aiming at cabinet shall not cause damage
6	灰尘封闭 Dust sealing	箱体内在20毫巴的低压时不应侵入灰尘 The dust can not enter into cabinet with the low intetnal pressure of 20 mbar.	6	防护强射水 Powerful water jetting protection	从每个方向对准箱体的强射水都不应引起损害 Strong water injecting form each direction aiming at cabinet shall not cause damage
			7	防护短时间浸入水中 Protection of short-term immersion in water	箱体在标准压力下短时间浸入水中时, 不应有能引起有害作用的水量浸入 When cabinet is immersed in water under standard pressure, the quantity of water entered in shall not cause damage
			8	防护长期浸入水中 Protection of long-term immersion in water	箱体必须在由制造商和用户协商定好的条件下长期浸入水中, 不应有能引起有害作用的水量浸入, 但这些条件必须比标记数字7所规定的复杂 Cabinet immersion in water in long term must meet conditions negotiated between manufacture and users, and the quantity of water entered shall not cause damage. But the conditions must be more complicate than etupulation in marked clause 7



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